



Transmittal Number PT 12-036	Date April 2012
Publication Title / Publication Number <i>Geotechnical Design Manual M 46-03.07</i>	
Originating Organization Environmental and Engineering Programs, Geographical Services	

### Remarks and Instructions

Please contact Tony Allen at 360-705-5450 or [allent@wsdot.wa.gov](mailto:allent@wsdot.wa.gov) with comments, questions, or suggestions for improvement to the manual.

For printed manuals, page numbers indicating portions of the manual that are to be removed and inserted are shown below.

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Washington State Department of Transportation  
Geotechnical Services  
1655 S 2nd Avenue  
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# **Geotechnical Design Manual**

M 46-03.07

April 2012

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In addition to the general design requirements provided in **Appendix 15-A**, the following specific requirements apply:

The detailed design methodology, design properties, and assumptions used by Tensar Earth Technologies for the ARES wall are summarized in the HITEC evaluation report for this wall system (**HITEC, 1997, Evaluation of the Tensar ARES Retaining Wall System, ASCE, CERF Report No. 40301**). The design methodology, which is based on the Standard Specifications for Highway Bridges (**2002**) is consistent with the general design requirements in **Appendix 15-A**, except as noted below. Interim approval is given for the continued use of the AASHTO Standard Specifications as the basis for design.

Reinforcement pullout shall be calculated based on the default values for geogrid reinforcement provided in the AASHTO Specifications. For LRFD based design, while it is recognized that product and soil type specific pullout interaction coefficients obtained in accordance with the AASHTO LRFD Specifications for the Tensar products used with this wall system are provided in the HITEC report for the ARES Wall system, pullout resistance design using these product and soil specific interaction coefficients has not been calibrated using the available product specific data statistics and reliability theory. Therefore, the specified resistance factors in the GDM and AASHTO LRFD Specifications should not be considered applicable to the product specific pullout interaction coefficients provided in the HITEC report.

The reinforcement long-term tensile strengths ( $T_{al}$ ) provided in the WSDOT Qualified Products List (QPL) for the Tensar Geogrid product series, which are based on the 2003 version of the product series, shall be used for wall design, until such time that they are updated, and the updated strengths approved for WSDOT use in accordance with WSDOT Standard Practice T925. Until such time that the long-term reinforcement strengths are updated, it shall be verified that any material sent to the project site for this wall system is the 2003 version of the product. Furthermore, the short-term ultimate tensile strengths (ASTM D6637) listed in the QPL shall be used as the basis for quality assurance testing and acceptance of the product as shipped to the project site per the WSDOT Standard Specifications for Construction.

The HITEC report provided details and design criteria for a panel slot connector to attach the geogrid reinforcement to the facing panel. Due to problems with cracking of the facing panel at the location of the slot, that connection system has been discontinued and replaced with a full thickness panel in which geogrid tabs have been embedded into the panel. For this new connection system, the geogrid reinforcement is connected to the geogrid tab through the use of a Bodkin joint. Construction and fabrication inspectors should verify that the panels to be used for WSDOT projects do not contain the discontinued slot connector.

The Bodkin connection test results provided by letter to WSDOT dated September 28, 2004, were performed on the 2003 version of the Tensar geogrid product line. In that letter, it was stated that UMESA6 (UX1700HS) will typically be used for the connector tabs, regardless of the product selected for the reinforcement. If a lighter weight product is used for the connector tabs, the connection strength will need to be reduced accordingly. **Table 15-(Tensar ARES)-1** provides a summary of the connection strengths that are approved for use with the ARES wall system.

Tensar Soil Reinforcement Geogrid Product	Tensar Panel Connector Tab Geogrid Product	$T_{ult}$ (MARV) for Geogrid Reinforcement per ASTM D6637 in WSDOT QPL (lbs/ft)	$CR_u$	RF	$T_{ac}$ (lbs/ft)
UMESA3/ UX1400HS	UMESA6/ UX1700HS	4,820	1.0	3.6	1,340
UMESA4/ UX1500HS	UMESA6/ UX1700HS	7,880	1.0	3.5	2,250
UMESA5/ UX1600HS	UMESA6/ UX1700HS	9,870	1.0	3.4	2,900
UMESA6/ UX1700HS	UMESA6/ UX1700HS	12,200	0.91	3.3	3,360
UMESA3/ UX1400HS	UMESA3/ UX1400HS	4,820	0.85	3.6	1,140
UMESA4/ UX1500HS	UMESA4/ UX1500HS	7,880	0.79	3.5	1,780
UMESA5/ UX1600HS	UMESA5/ UX1600HS	9,870	0.87	3.4	2,530
UMESA6/ UX1700HS	UMESA6/ UX1700HS	12,200	0.91	3.3	3,360

**Approved Connection Strength Design Values for Tensar Ares Walls**  
**Table 15-(Tensar ARES)-1**

$T_{ac}$ , the long-term connection strength, shall be calculated as follows for the Tensar ARES wall:

$$T_{ac} = \frac{T_{MARV} \bullet CR_u}{RF} \quad (15-(Tensar ARES)-1)$$

where,

$$RF = RF_{ID} \times RF_{CR} \times RF_D$$

and,

$T_{MARV}$  = The minimum average roll value for the ultimate geosynthetic strength  $T_{ult}$

$CR_u$  = The ultimate connection strength  $T_{ultconn}$  divided by the lot specific ultimate tensile strength,  $T_{lot}$  (i.e., the lot of material specific to the connection testing)

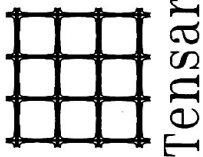
$RF_{ID}$  = Reduction factor for installation damage

$RF_{CR}$  = Creep reduction factor for the geosynthetic

$RF_D$  = The durability reduction factor for the geosynthetic

Approved details for the Tensar ARES wall system are provided in the following plan sheets. Exceptions and additional requirements regarding these approved details are as follows:

- For all plan sheets, the full height panel details are not preapproved. Full height panels may be used by special design, with the approval of the State Bridge Design Engineer and the State Geotechnical Engineer, provided a complete wall design with detailed plans are developed and included in the construction contract (i.e., full height panel walls shall not be submitted as shop drawings in design-bid-build projects).
- In plan sheet 3 of 19, there should be a minimum cover of 4 inches of soil between the geogrid and the traffic barrier reaction slab.
- In plan sheet 8 of 19, the strength of the geogrid and connection available shall be reduced by 10% to account for the skew of the geogrid reinforcement. The skew angle relative to the perpendicular from the wall face shall be no more than 10°.
- In plan sheets 10 and 14 of 19, regarding the filter fabric shown, WSDOT reserves the right to require the use WSDOT Standard Specification materials as specified in Standard Specification Section 9-33 that are similar to those specified in this plan sheet.
- In plan sheet 15 of 19, the guard rail detail, the guard rail post shall either be installed through precut holes in the geogrid layers that must be penetrated, or the geogrid layers shall be cut in a manner that prevents ripping or tearing of the geogrid.
- The culvert penetration and obstruction avoidance details are preapproved up to a diameter of 2 ft for culvert penetration through the face and up to 4 ft for obstruction avoidance. Larger diameter culverts or obstructions are not considered preapproved. This wall is also preapproved for use with traffic barriers.



CONSTRUCTION DRAWINGS  
Prepared For

STATE OF WASHINGTON  
DEPARTMENT OF TRANSPORTATION

# STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS

SHEET	DESCRIPTION
1.	Title Sheet
2.	ARES Retaining Wall Construction Requirements
3.	ARES Articulated Panel Cross-Section
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6.	ARES Full Height Panels
7.	Corner/Slip Joint Elements
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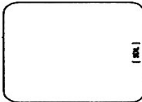
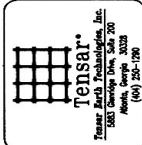
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19.	42 Inch Type "F" Traffic Barrier Standard

SHEET 01/19

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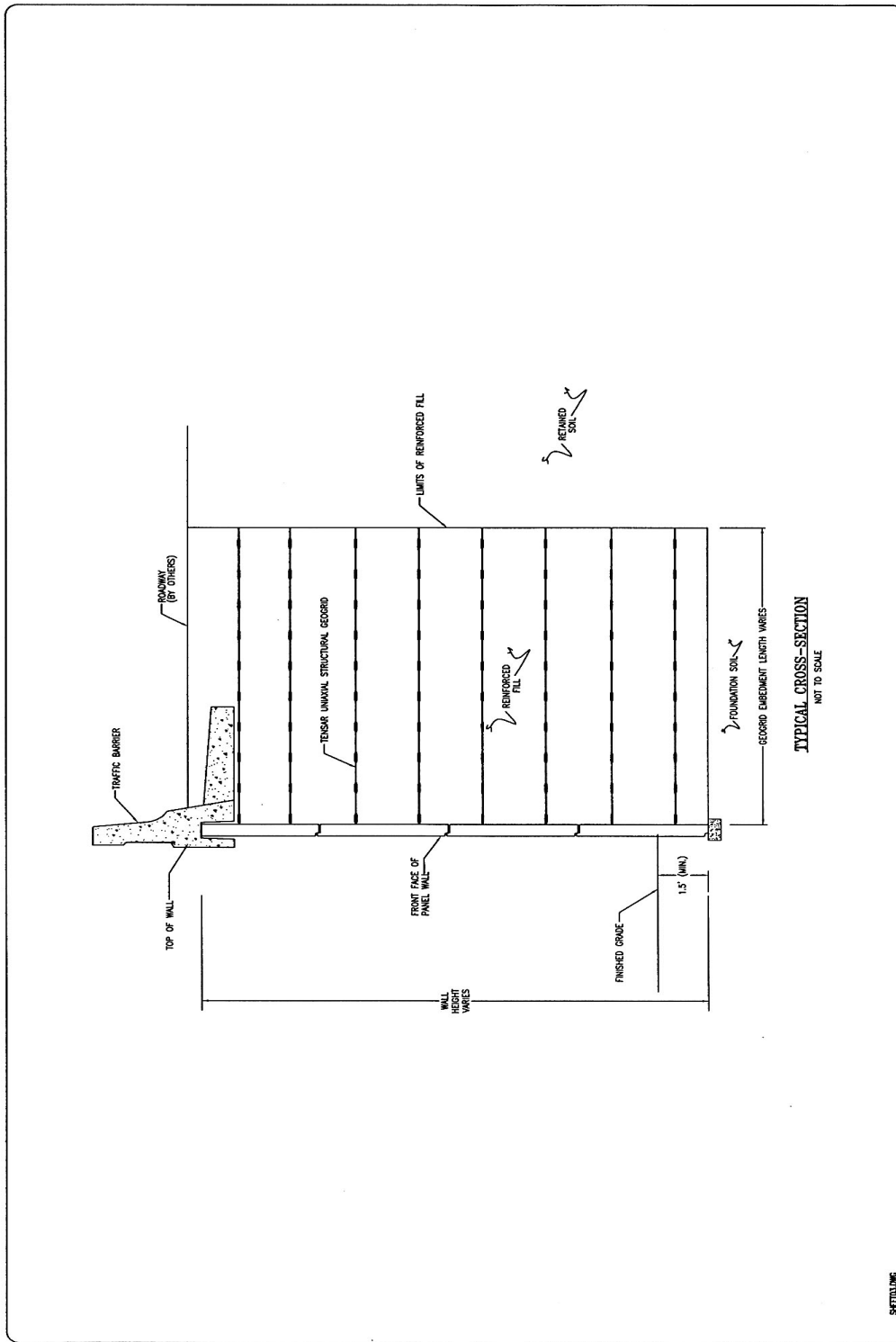


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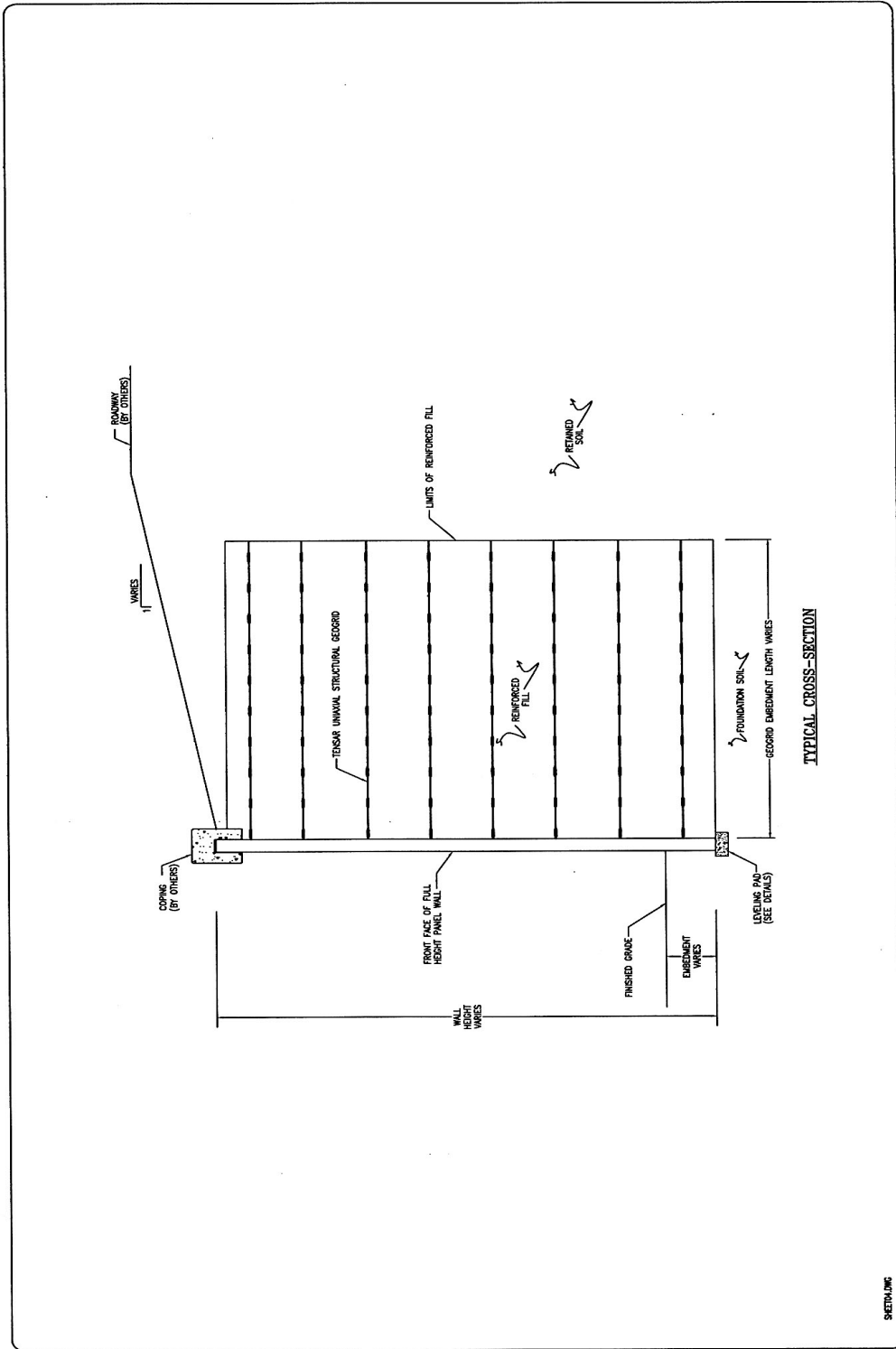
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SHEETLOG

STANDARD T66 PANEL

STANDARD T60 PANEL

STANDARD T54 PANEL

STANDARD T48 PANEL

STANDARD T42 PANEL

STANDARD T36 PANEL

STANDARD T30 PANEL

STANDARD T22 PANEL

STANDARD T18 PANEL

STANDARD T12 PANEL

STANDARD T4 PANEL

**ALL PANELS ARE SHOWN BACK FACE VIEW**

**REINFORCING STEEL REQUIREMENTS**  
 STANDARD STEEL LAYOUT  
 HORIZONTAL: #4 BARS (60 KSI) @ 1' - 8 3/4" (MAX.)  
 VERTICAL: #3 BARS (60 KSI) @ 10" O.C. (MAX.)  
 STANDARD WME LAYOUT  
 4x4-W/LOW/6 WELDED WIRE MESH  
 FABRICATION PER ASTM A-185

**NOTE:** ALL TOP PANELS WILL HAVE 2 #4 DOWELS  
 CAST INTO THE TOP OF EACH PANEL.  
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ARES ARTICULATED PANELS

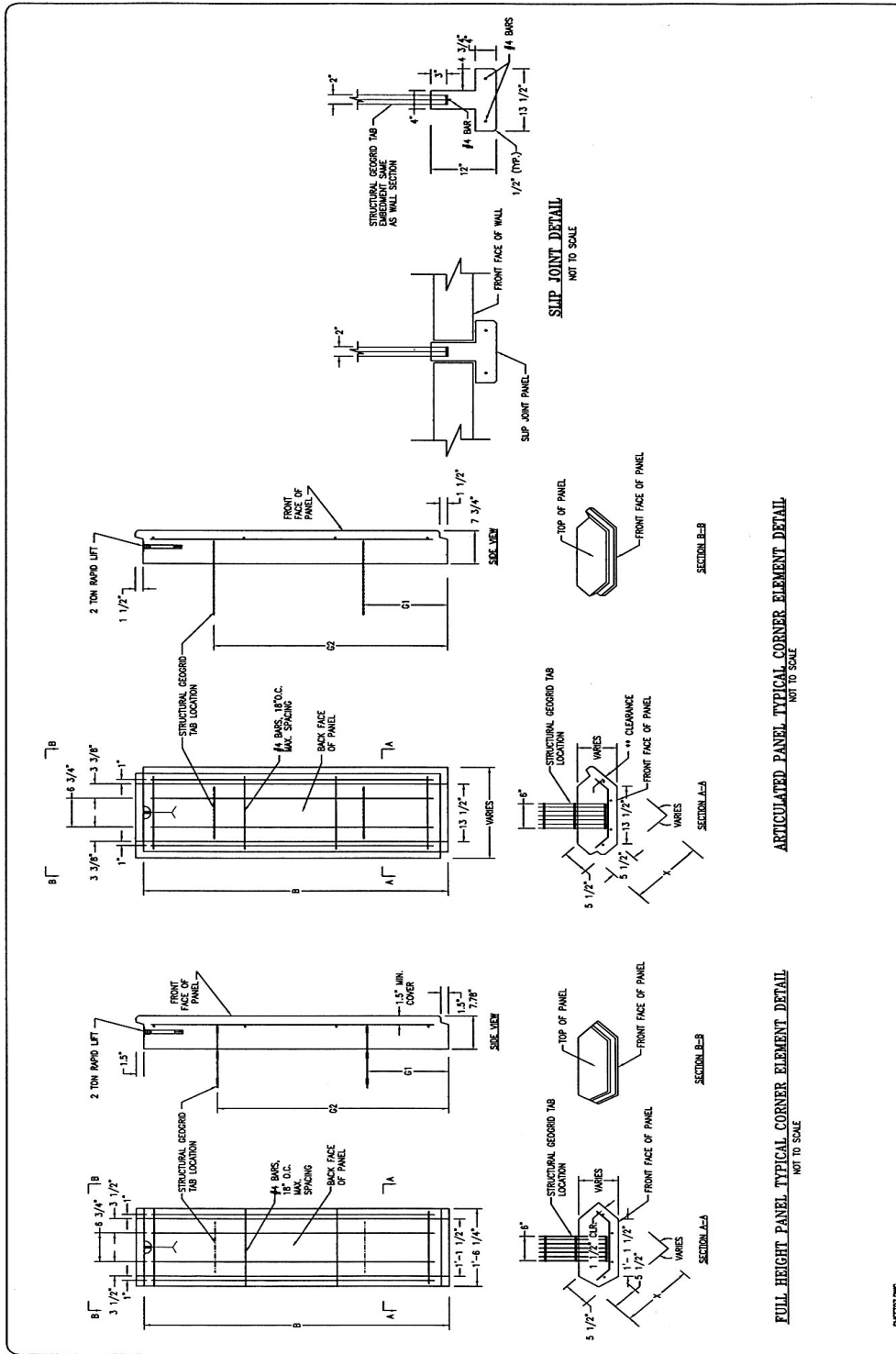
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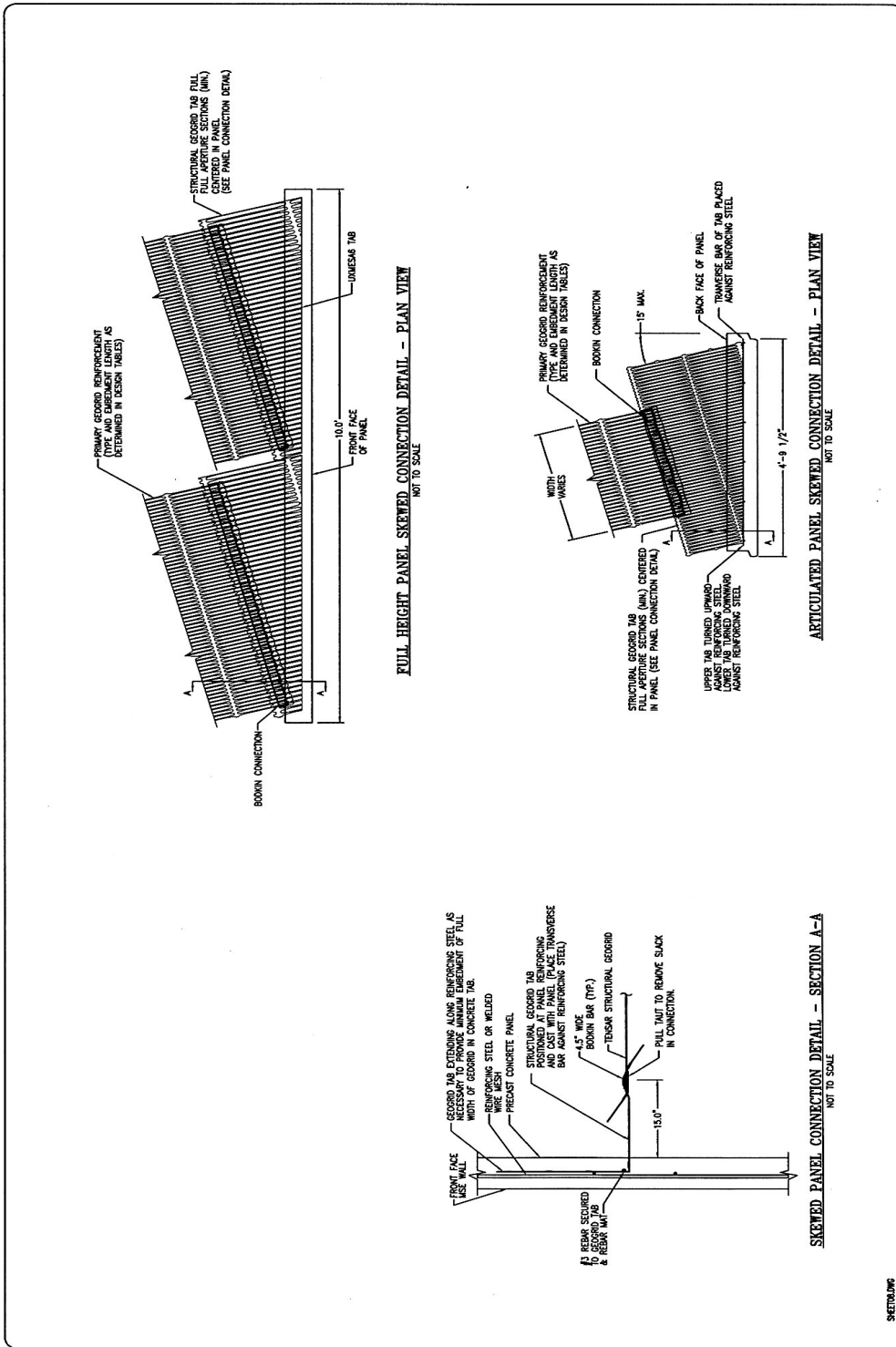
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GEGRID PANEL CONNECTION

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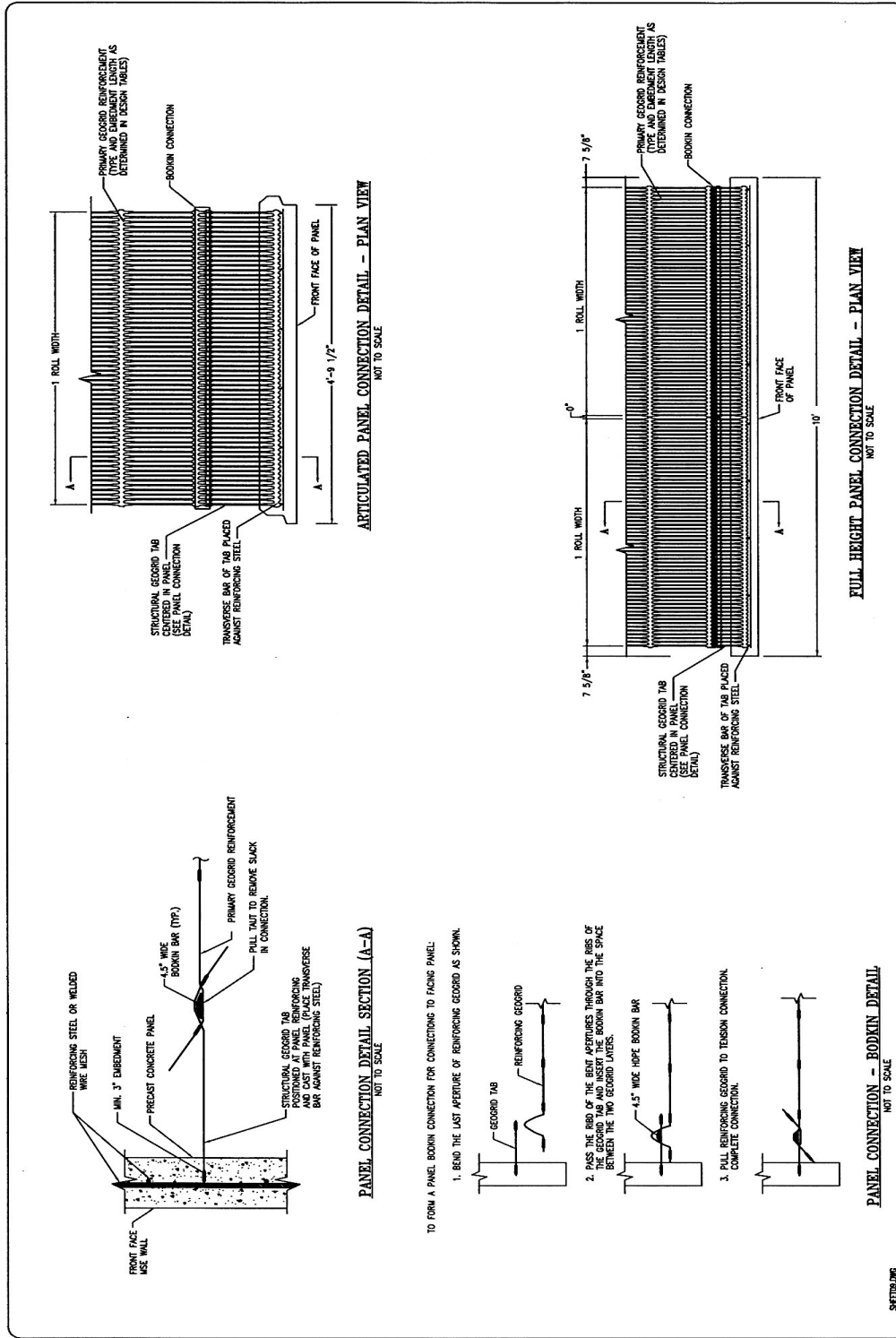
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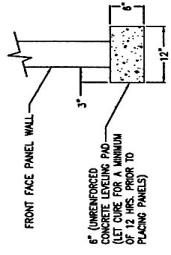
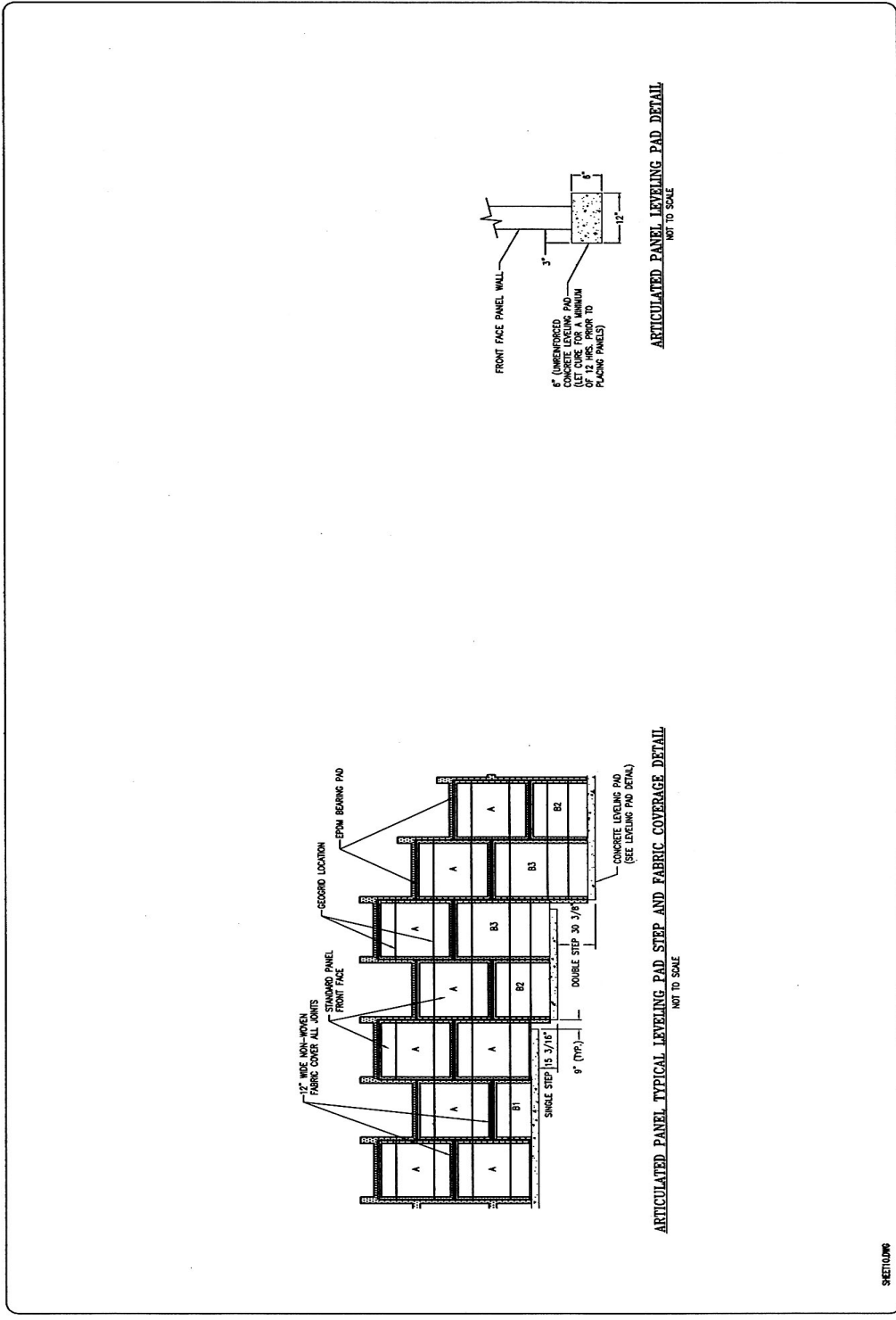
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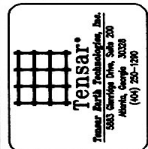


ARTICULATED PANEL LEVELING PAD DETAIL  
NOT TO SCALE

ARTICULATED PANEL TYPICAL LEVELING PAD STEP AND FABRIC COVERAGE DETAIL  
NOT TO SCALE

SHEET/DWG

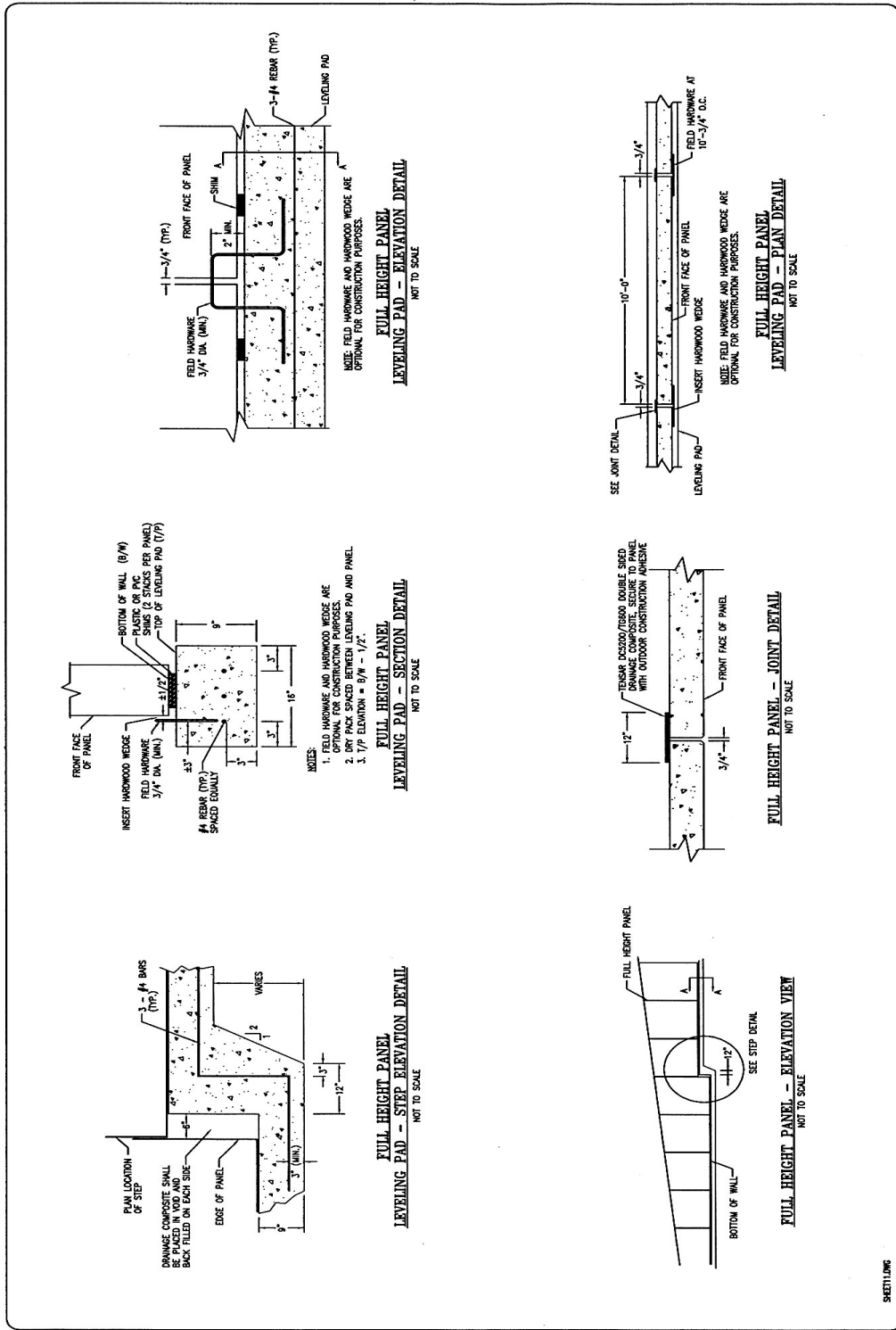
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Project Name	
Date	8/7/04
Author	AS, SWS
Checked by	GD
Drawn by	MA
Scale	

STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS	
ARES ARTICULATED PANEL LEVELING PAD	Sheet Number 10 of 19



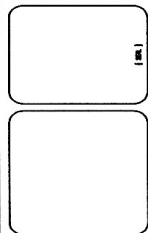
STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS

ARES FULL HEIGHT PANEL LEVELING PAD

Sheet Number 11 of 19

Project Number	8/2/14
Rev. No.	1
Issued by	SKD
Checked by	SKD
Drawn by	SKD
Scale	1/4" = 1'-0"

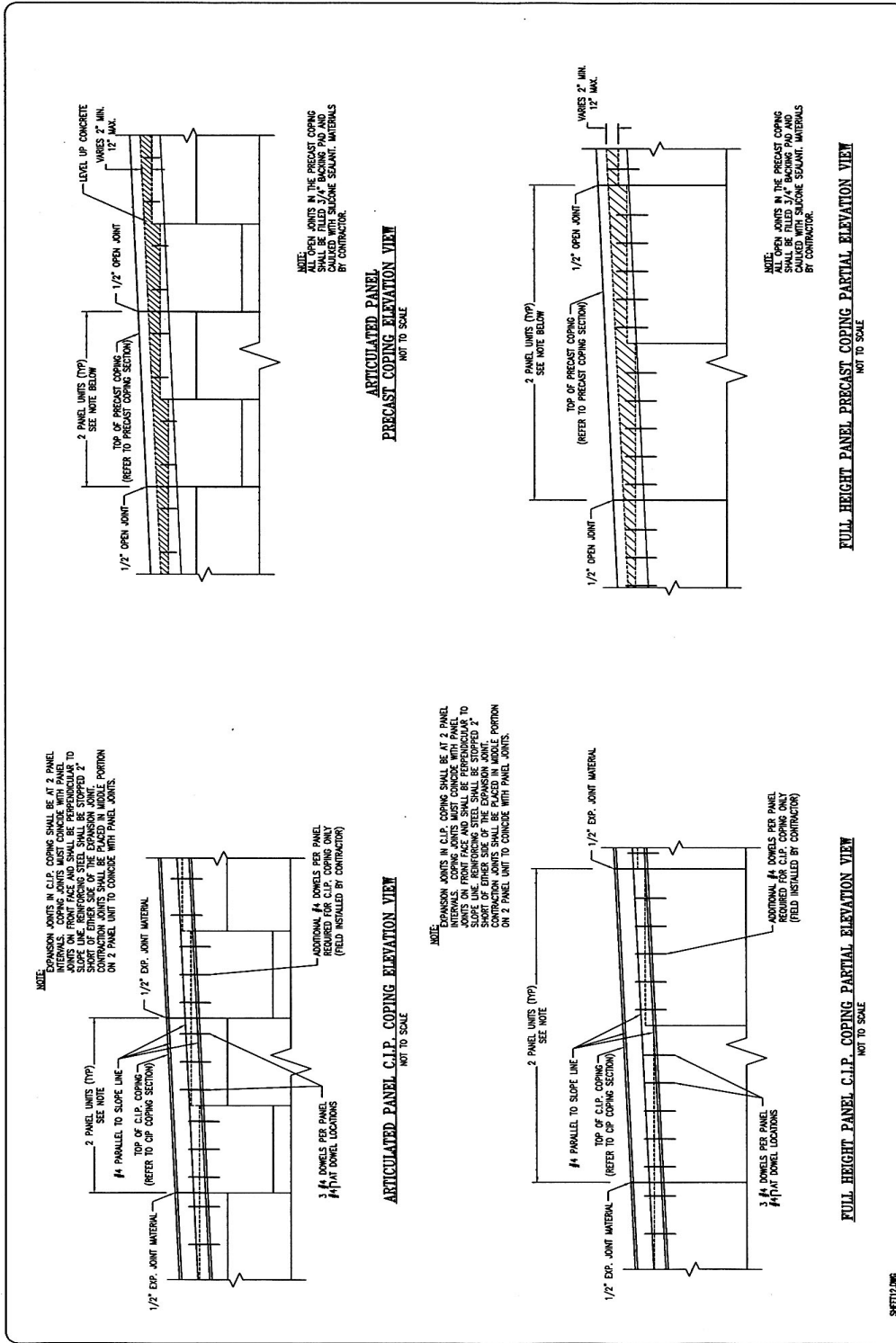
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SHEET 12/19

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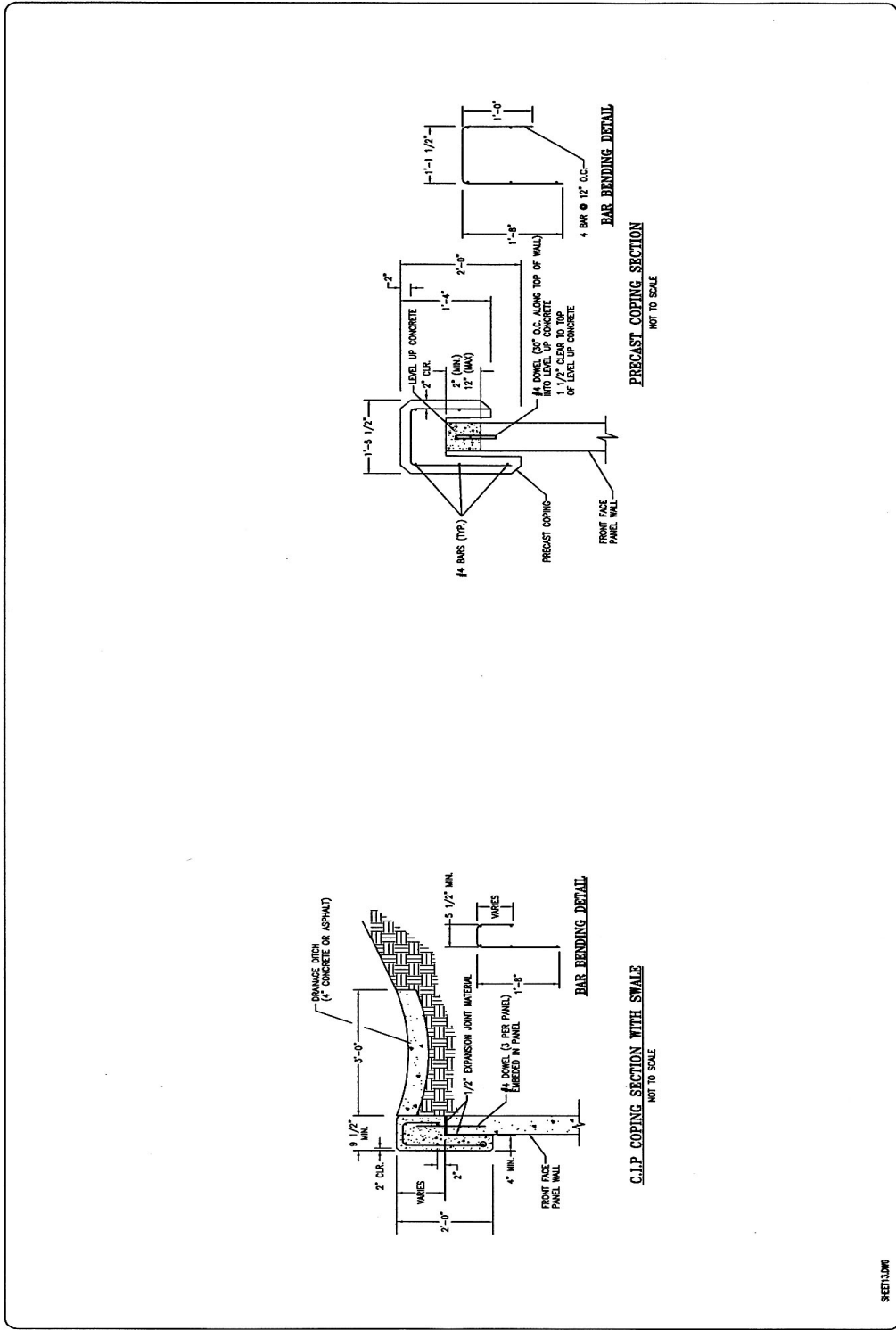
STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS

**PANEL COPING**

Sheet Number  
**12 of 19**

Tensar®  
Tensar Earth Technologies, Inc.  
5855 Chesapeake Drive, Suite 200  
Aurora, Colorado 80016  
(303) 255-1000

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SHEET LUMP

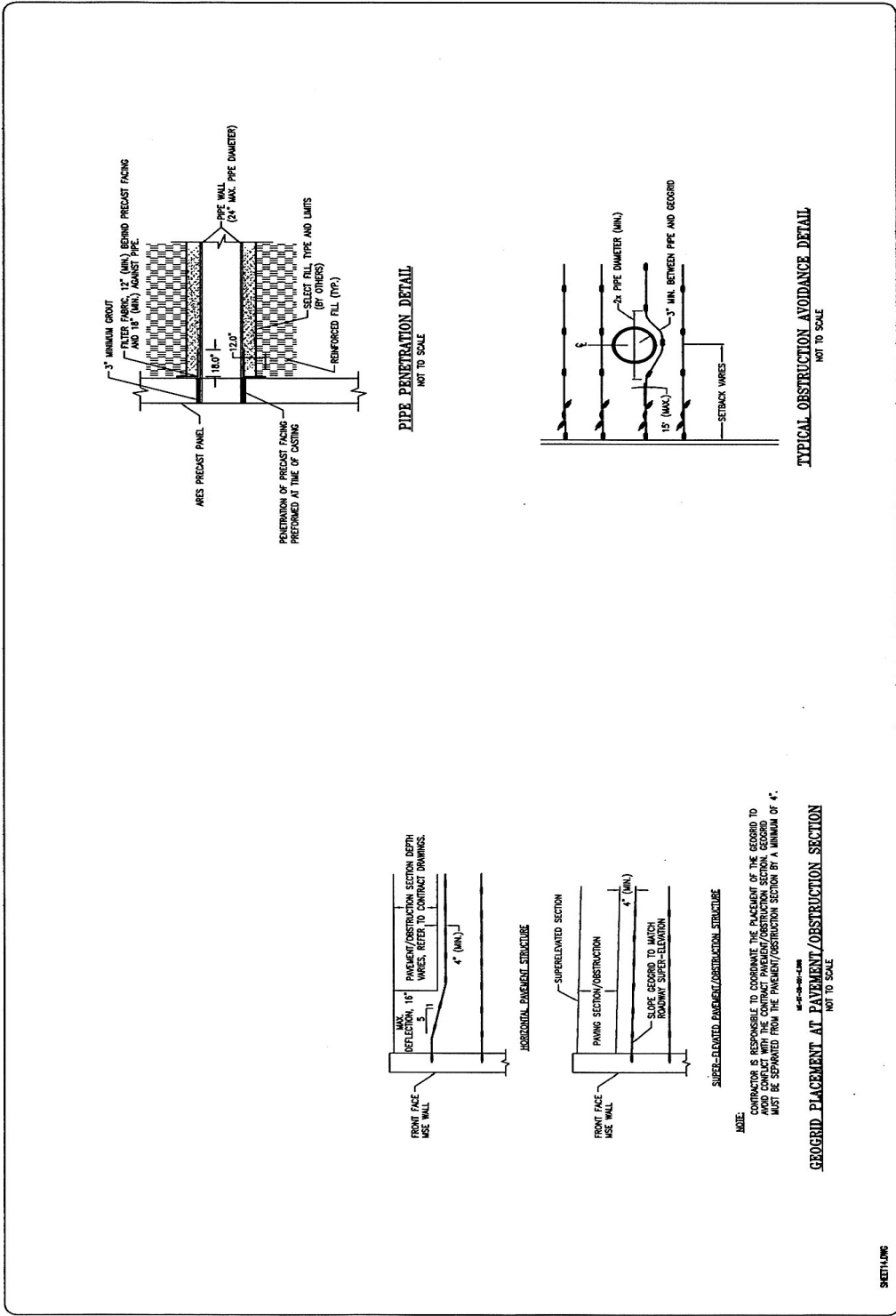
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Ann Arbor, MI 48106  
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<p style="text-align: center;">STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS</p>	<p>Sheet Number <b>13 of 19</b></p>
<p><b>PANEL COPING</b></p>	



SHEET 11/16

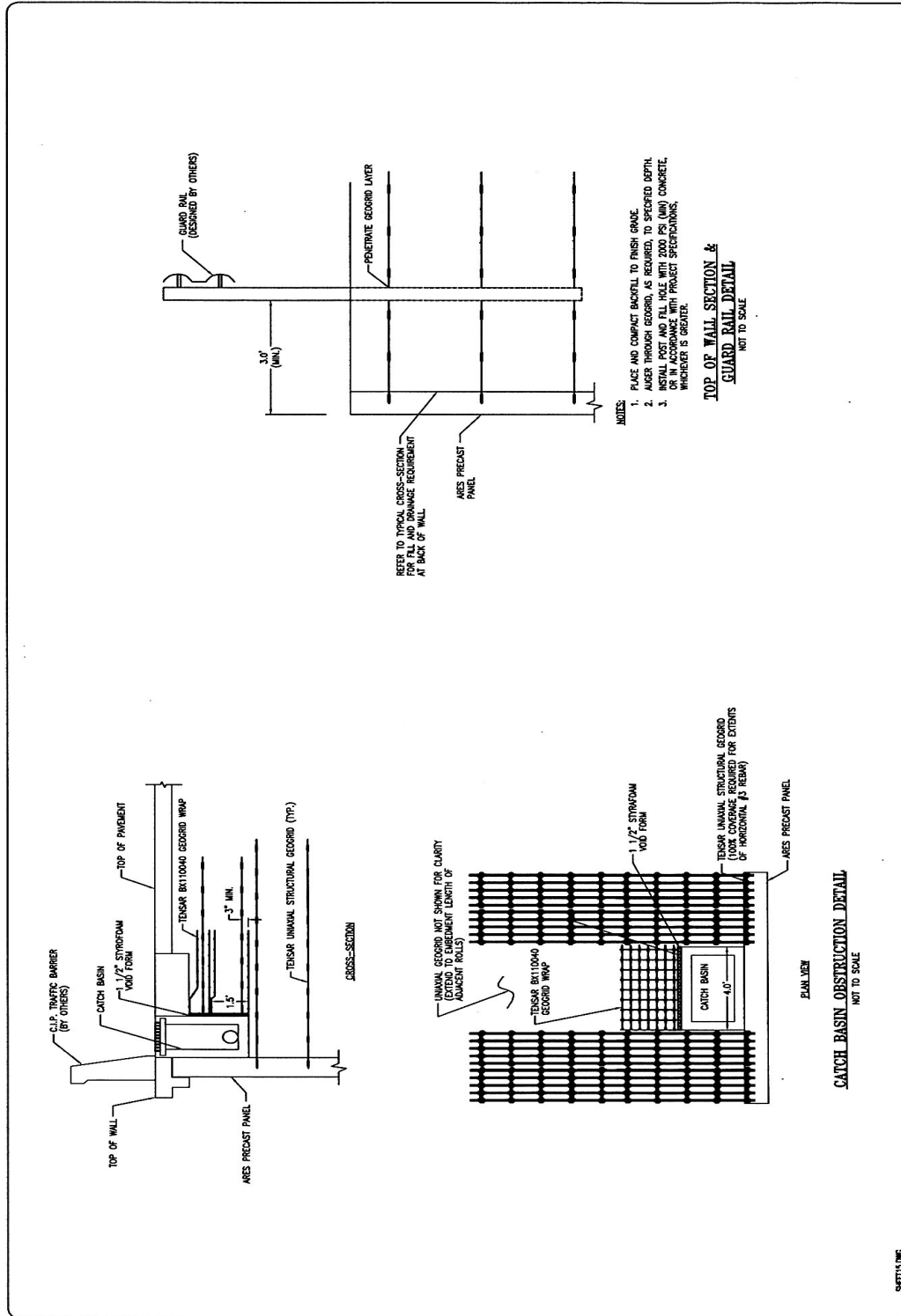
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Project Name	Sheet Number
Rev. Date	14 of 19
Rev. By	
App. Show	
Drawn by	
Checked by	
Scale	

**Tensar®**  
 Tensar North Technologies, Inc.  
 1500 Sawtooth Way, Suite 200  
 Atlanta, Georgia 30329  
 (770) 251-1000

THE USER OF THESE WALL SYSTEMS ASSUMES ALL LIABILITY FOR THE PROPER DESIGN AND CONSTRUCTION OF THE WALLS. THE USER OF THESE WALL SYSTEMS ASSUMES ALL LIABILITY FOR THE PROPER DESIGN AND CONSTRUCTION OF THE WALLS. THE USER OF THESE WALL SYSTEMS ASSUMES ALL LIABILITY FOR THE PROPER DESIGN AND CONSTRUCTION OF THE WALLS.

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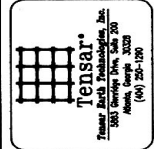
- NOTES:**
1. PLACE AND COMPACT BACKFILL TO FINISH GRADE.
  2. ANKER THROUGH GEORGD, AS REQUIRED, TO SPECIFIED DEPTH.
  3. INSTALL POST AND FILL HOLE WITH 2000 PSI (MIN) CONCRETE, OR IN ACCORDANCE WITH PROJECT SPECIFICATIONS, WHICHEVER IS GREATER.

**TOP OF WALL SECTION & GUARD RAIL DETAIL**  
NOT TO SCALE

**CATCH BASIN OBSTRUCTION DETAIL**  
NOT TO SCALE

SHEET 15.096

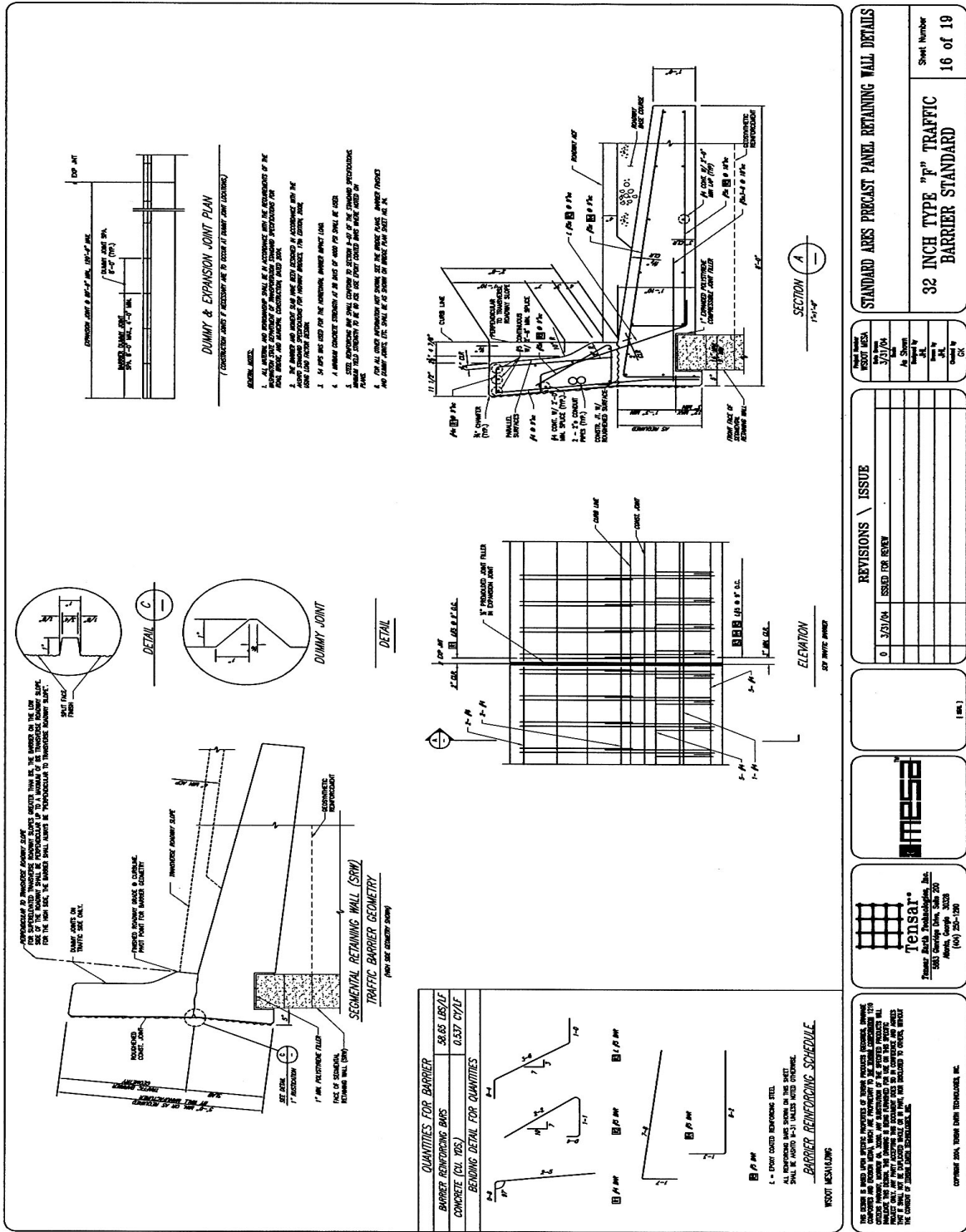
THE DESIGN & CONSTRUCTION OF THIS WALL SYSTEM IS BASED UPON THE ASSUMPTIONS AND CONDITIONS SET FORTH IN THE PRELIMINARY DESIGN REPORT. THE CONTRACTOR SHALL BE RESPONSIBLE FOR VERIFYING ALL DIMENSIONS AND CONDITIONS OF THE WALL AND BACKFILL AT THE TIME OF CONSTRUCTION. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS FROM THE LOCAL AND STATE AUTHORITIES. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS FROM THE LOCAL AND STATE AUTHORITIES.

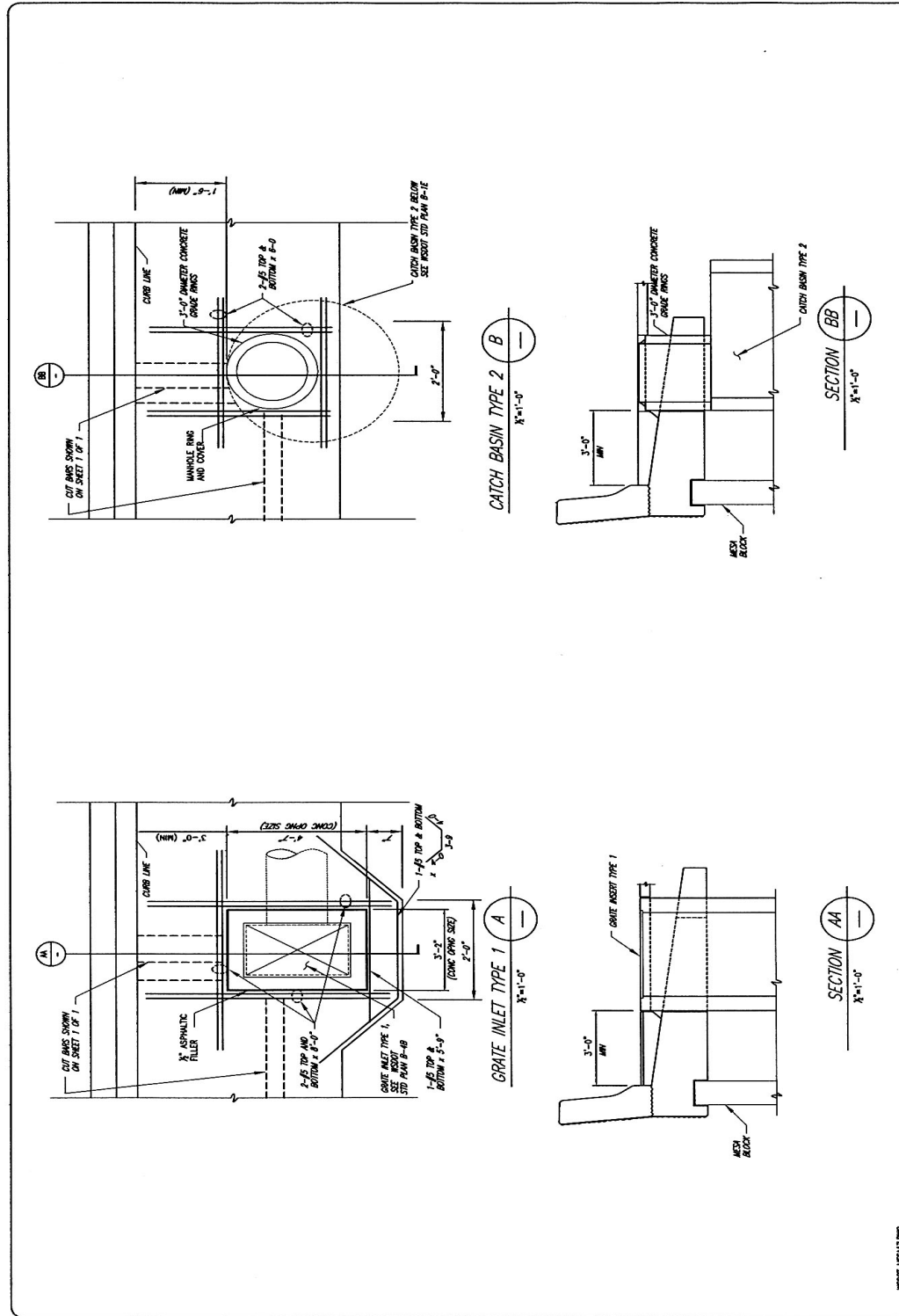


REVISIONS	ISSUE
0	ISSUED FOR REVIEW

Project Number	87/014
Rev. No.	1st
Rev. Date	8/1/04
Rev. By	CDI
Rev. For	
Checked by	

STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS	
TYPICAL DETAILS	Sheet Number 15 of 19





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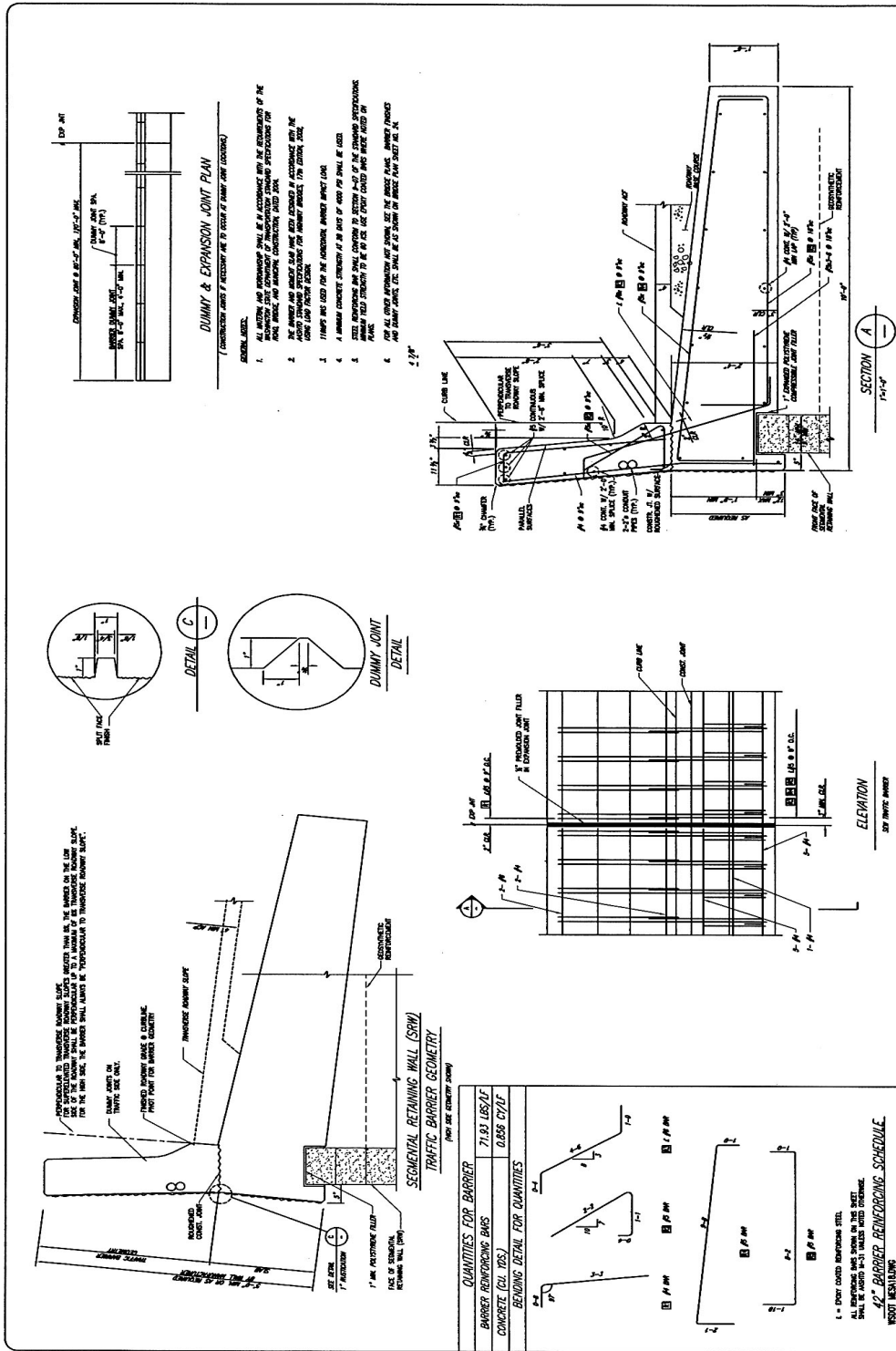
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 ISSUED FOR REVIEW  
 BY: JH  
 CHECKED BY: JH  
 DESIGNED BY: JH  
 DRAWN BY: JH  
 SCALE: AS SHOWN  
 SHEET NO: 17 OF 19

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 Geotechnical Solutions  
 2500 University Drive, Suite 200  
 Atlanta, Georgia 30328  
 (404) 250-1200

**MESA**

STANDARD ARES PRECAST PANEL RETAINING WALL DETAILS  
 32 INCH TYPE "P" TRAFFIC BARRIER STANDARD





**STANDARD ARCS PRECAST PANEL RETAINING WALL DETAILS**

**42 INCH TYPE 11<sup>th</sup> TRAFFIC BARRIER STANDARD**

Sheet Number: 18 of 19

REVISIONS	ISSUE
0	3/21/04 ISSUED FOR REVIEW

**TELSAR**  
Tensar North Technologies, Inc.  
5800 Gateway Drive, Suite 200  
Charlotte, NC 28226  
(704) 225-1290

**MESA**

CONTRACTOR: TENSAR DATA TECHNOLOGIES, INC.





## **Chapter 15**      **Preapproved Wall Appendix: Specific Requirements and Details for Nelson Walls**

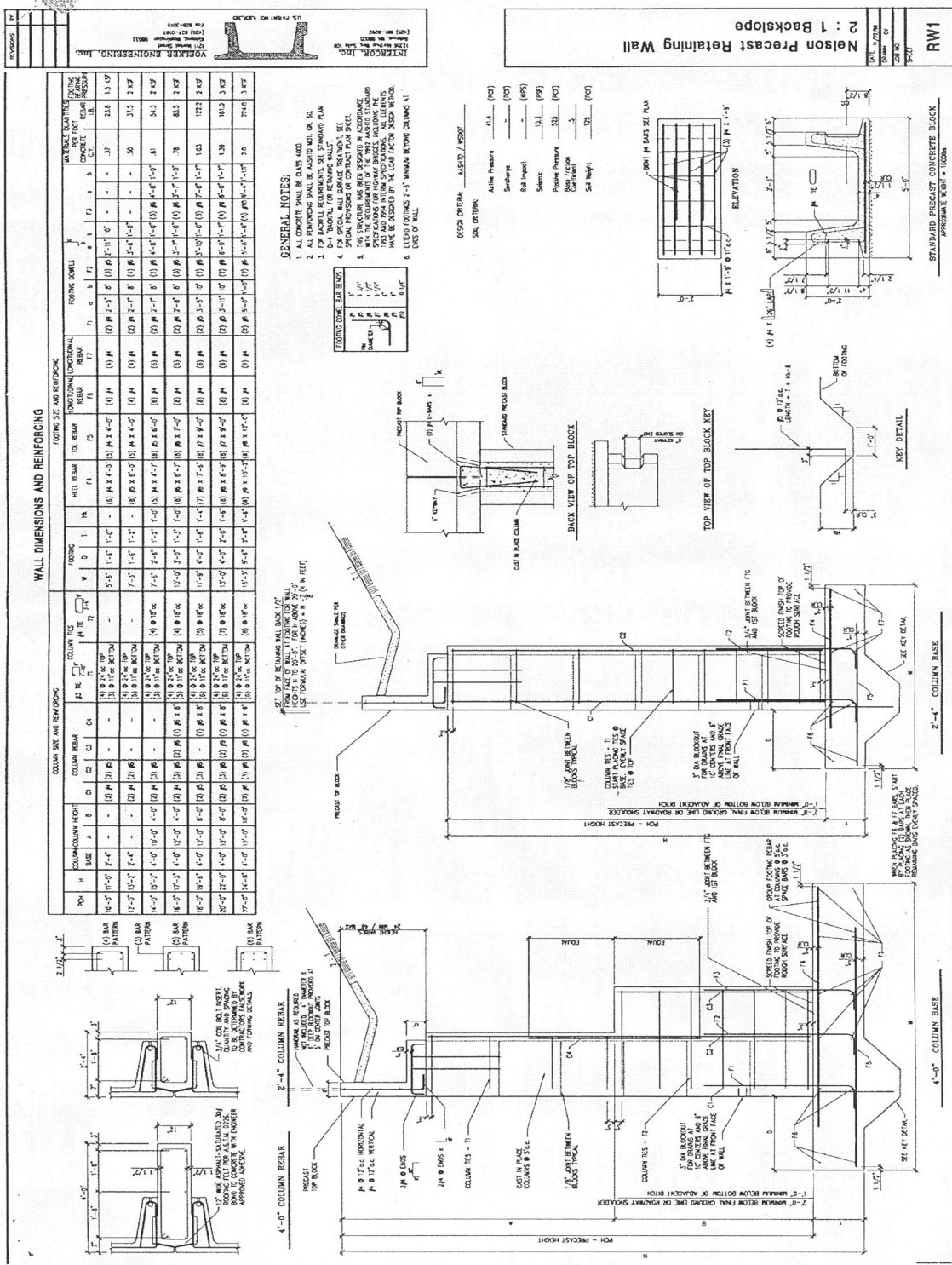
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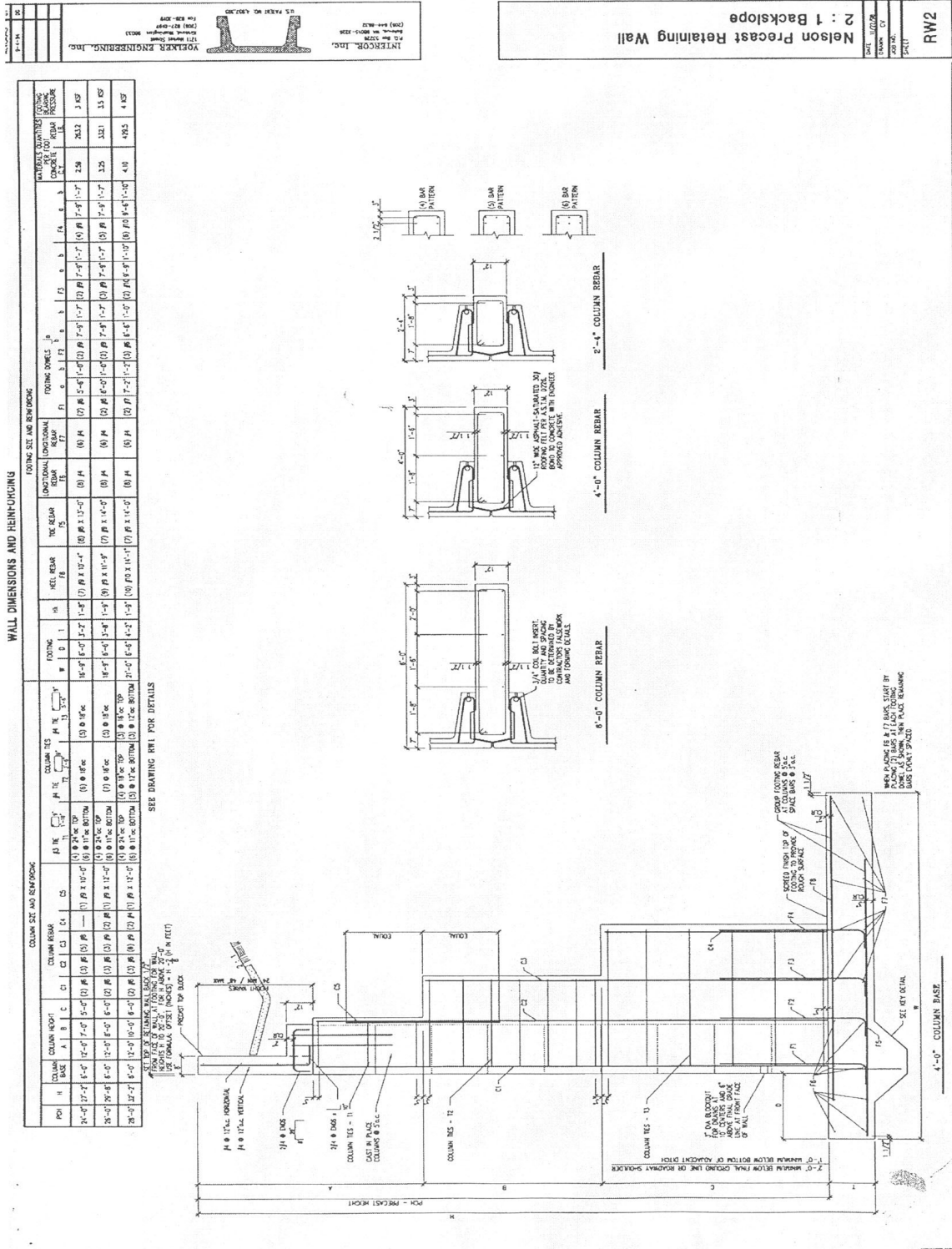
In addition to the general design requirements provided in **Appendix 15-A**, the following specific requirements apply to the design of the Nelson Wall:

No HITEC evaluation report is currently available for this wall system. However, in general, this wall system is used as a precast concrete substitute for the WSDOT Standard Plan Reinforced Concrete Cantilever Wall. The design procedures used for Nelson Walls are based on the AASHTO Standard Specifications for Highway Bridges (2002). Interim approval is given for the continued use of the AASHTO Standard Specifications as the basis for design.

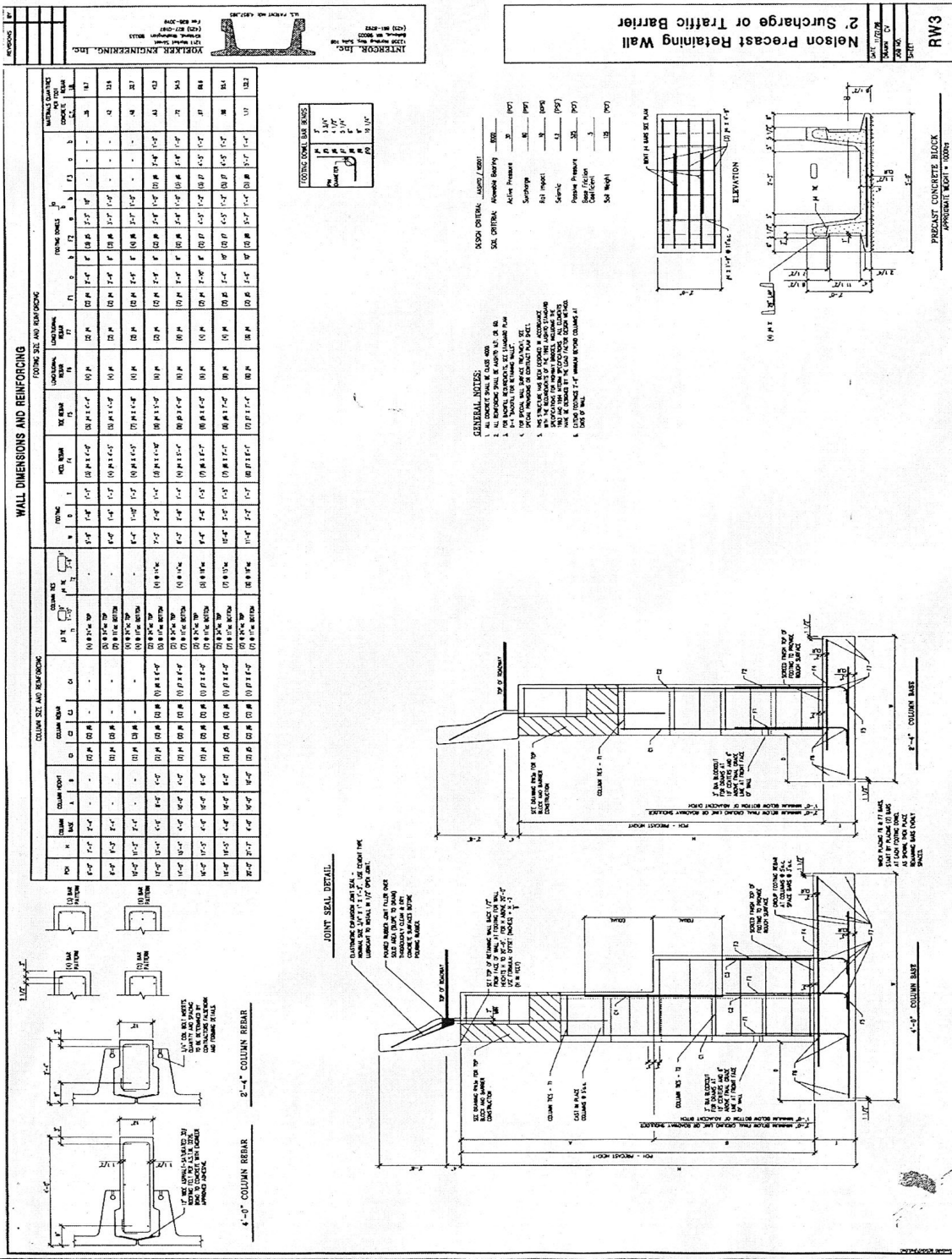
The preapproved height for this wall system (28 ft) is less than the standard preapproved height of 33 ft for proprietary wall systems. Use of this wall system for heights greater than 28 ft requires approval by the State Bridge Design Engineer and the State Geotechnical Engineer.

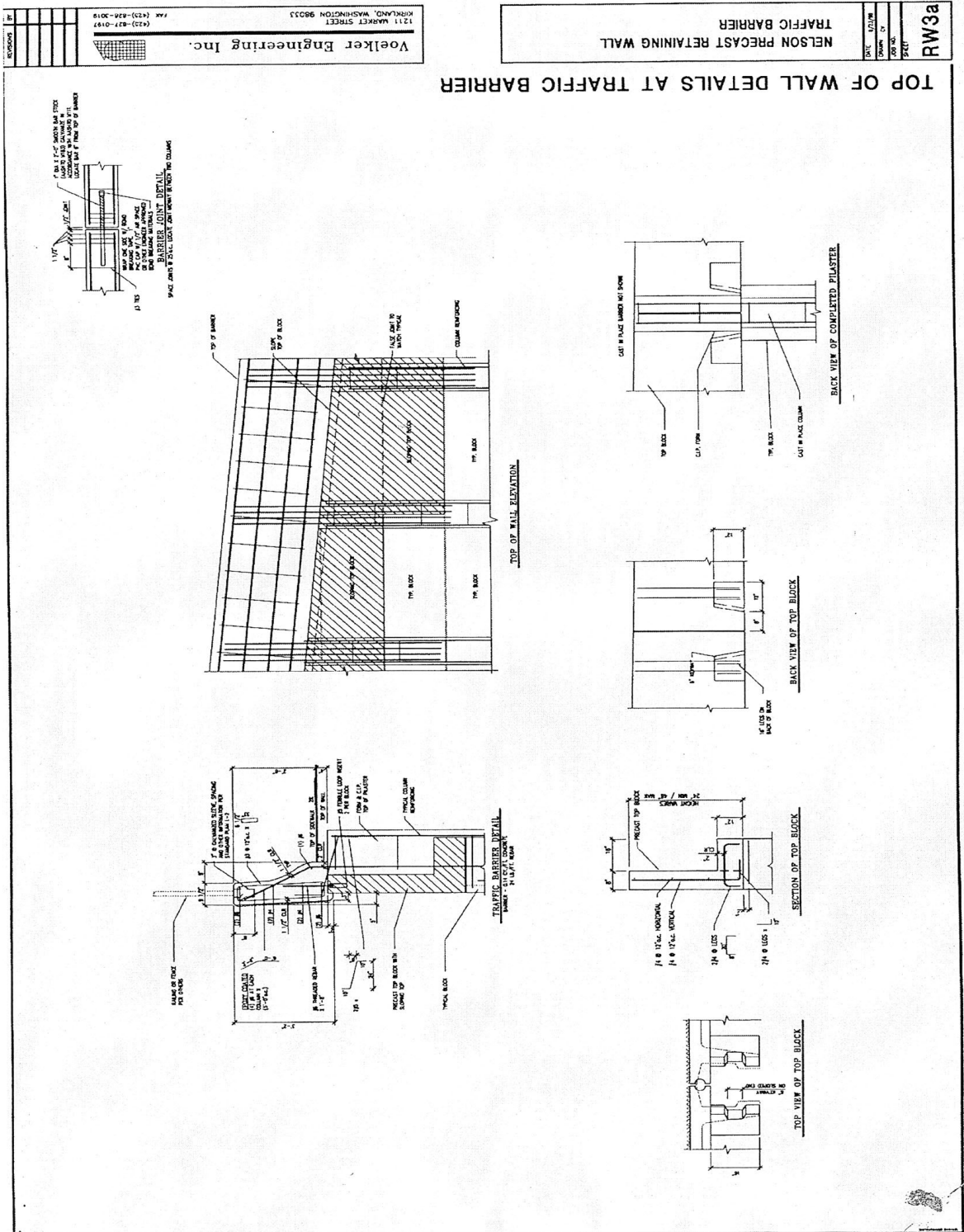
Approved details for the Nelson Wall system are provided in the following plan sheets. Note that no approved details for penetration of culverts or other objects through the wall face were provided. Therefore, this wall system is not preapproved for such situations. This wall system is preapproved for placement of traffic barriers on top of the wall.



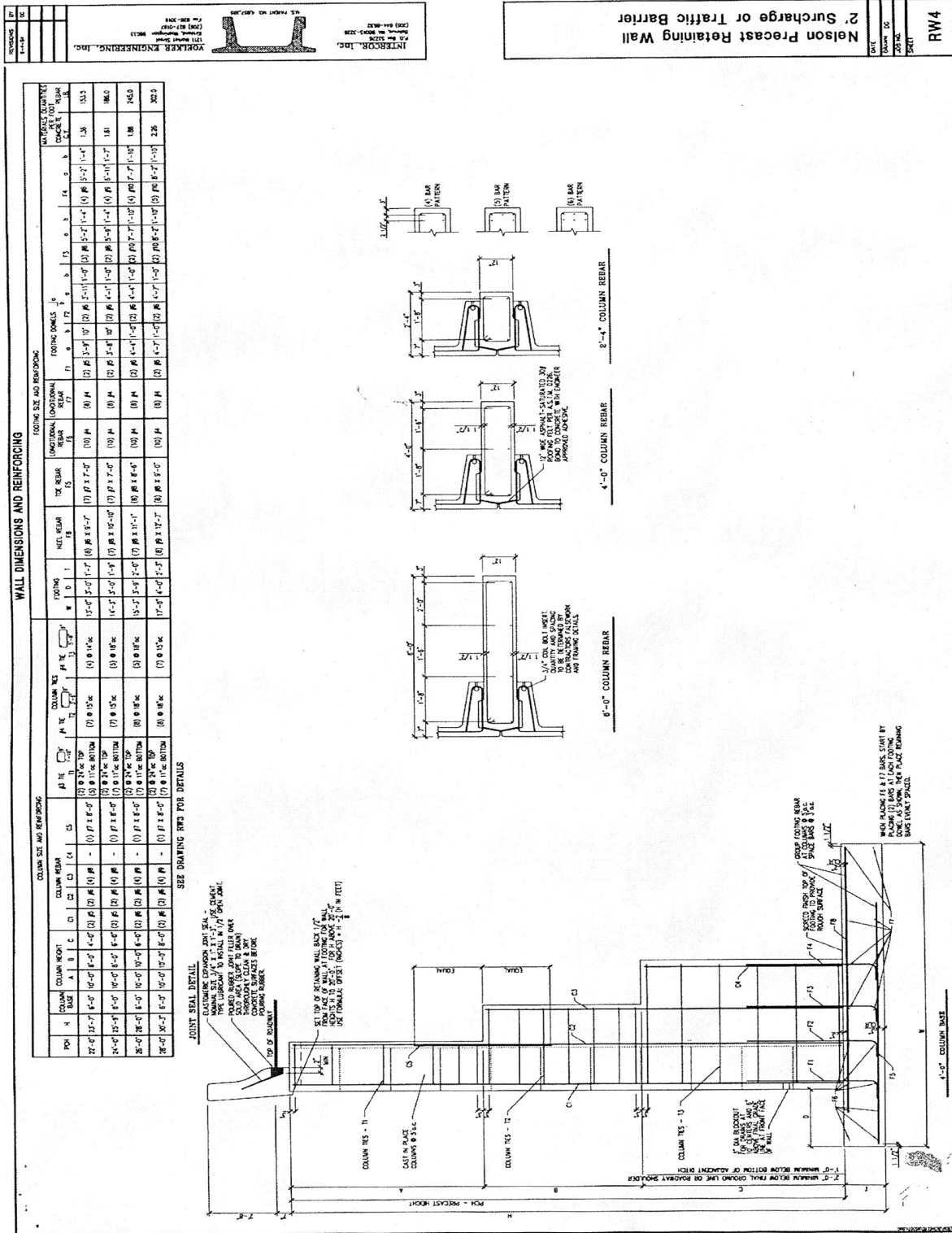












In addition to the general design requirements provided in Appendix 15-A, the following specific design requirements shall be met:

No HITEC evaluation report is currently available for this wall system. Design procedures for specific elements of the wall system have been provided to WSDOT in a submittal dated May 20, 2005, and final Wall Details submitted May 26, 2005. The design procedures used by Tensar Earth Technologies (TET) are in full conformance with the AASHTO LRFD Bridge Design Specifications (2004).

This wall system consists of Tensar geogrid reinforcement that is connected to a welded wire facing panel. Regarding the welded wire facing panel, the minimum wire size acceptable for permanent walls is W4.5, and the welded wire shall be galvanized in accordance with the AASHTO LRFD specifications. The actual wire size submitted is W4.0. The exception regarding the wire size is allowed. Due to the smaller wire size, there is some risk that the welded wire form will not provide the full 75 year life required for the wall. Therefore, to insure internal stability of the wall, the geogrid reinforcement shall be wrapped fully behind the face to add the redundancy needed to insure the wall face system is stable for the required design life. The galvanization requirement for the welded wire form still applies, however, as failure of the welded wire form at some point during the wall design life could allow some local sagging of the wall face to occur. The minimum clear opening dimension of the facing panel, or backing mat if present, shall not exceed the minimum particle size of the wall facing backfill. The maximum particle size for the wall facing backfill shall be 4 inches. The maximum vertical spacing of soil reinforcement shall be 18 inches for vertical and battered wall facings.

The geogrid tensile strengths used for design for this wall system shall be as listed in the WSDOT Qualified Products List (QPL).

The Bodkin connection shown in the typical cross-section (page 15-(Tensar WW)-1) may be used subject to the following conditions:

- No more than one Bodkin connection may be used within any given layer, and on no more than 50% of the layers in a given section of wall.
- If the Bodkin connection is located outside of the active zone for the wall as defined in the AASHTO LRFD Bridge Design Specifications plus 3 ft and is located at least 4 ft from the face, no reduction in design tensile strength due to the presence of the Bodkin connection is required.

- If the Bodkin connection is located closer to the wall face than as described immediately above, the design tensile strength of the reinforcement shall be reduced to account for the Bodkin connection. Table 15-(Tensar WW)-1 provides a summary of the reduction factors to be applied to account for the presence of the Bodkin connection.

Tensar Primary Soil Reinforcement Geogrid Product	Tensar Product to Which Soil Reinforcement is Connected	Connection Strength Reduction Factor, CRu
UMESA3/UX1400HS	UMESA6/UX1700HS	1.0
UMESA4/UX1500HS	UMESA6/UX1700HS	1.0
UMESA5/UX1600HS	UMESA6/UX1700HS	1.0
UMESA6/UX1700HS	UMESA6/UX1700HS	0.91
UMESA3/UX1400HS	UMESA3/UX1400HS	0.85
UMESA4/UX1500HS	UMESA4/UX1500HS	0.79
UMESA5/UX1600HS	UMESA5/UX1600HS	0.87
UMESA6/UX1700HS	UMESA6/UX1700HS	0.91

**Approved Bodkin Connection Strength Reduction Factors for Tensar Welded Wire Form Walls**

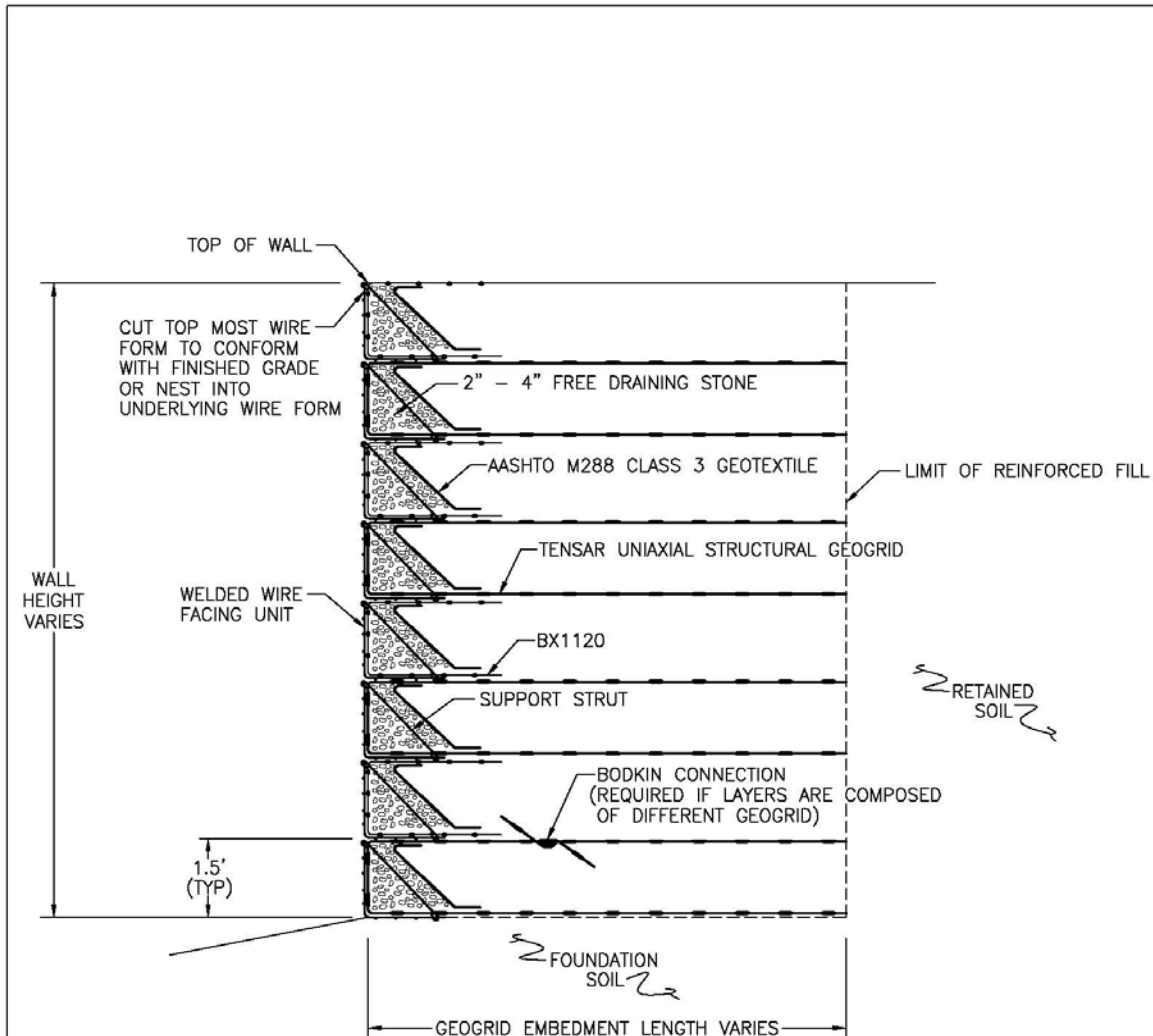
*Table 15-(Tensar WW)-1*

Approved details for the Tensar Welded Wire Form Wall system are provided in the following plan sheets. Exceptions and additional requirements regarding these approved details are as follows:

- Though not shown in the approved plan sheets, if guard rail is to be placed at the top of the wall, the guard rail post shall either be installed through precut holes in the geogrid layers that must be penetrated, or the geogrid layers shall be cut in a manner that prevents ripping or tearing of the geogrid.
- In plan sheets on pages 3, 4, 5, and 13, regarding the geotextiles shown, WSDOT reserves the right to require the use of WSDOT Standard Specification materials as specified in *Standard Specification* Section 9-33 that are similar to those specified in this plan sheet.
- Regarding the plantable face alternate plan details on page 6, this alternative shall only be considered approved if specifically called out in the contract specifications.
- Regarding the welded wire form and support strut details on page 7, galvanization is required per the contract specifications for all permanent walls.

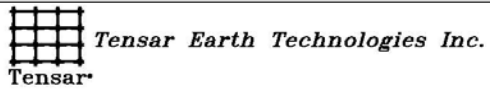


- Regarding the geogrid penetration plan sheet detail on page 15, alternative 1 from Article 11.10.10.4 of AASHTO LRFD Bridge Design Specifications shall be followed to account for the portion of the geogrid layer cut through by the penetration. For penetration diameters larger than 30 inches or closer than 3 ft from the wall face, Alternative 2 in AASHTO LRFD Article 11.10.10.4 shall apply to accommodate the load transfer and to provide a stable wall face.
- The culvert penetration and obstruction avoidance details are preapproved up to a diameter of 4 ft for culvert penetration through the face and up to 2.5 ft for obstruction avoidance. Larger diameter culverts or obstructions are not considered preapproved. This wall is also preapproved for use with traffic barriers.
- This wall system is preapproved for both a welded wire/gravel fill face for vertical to near vertical facing batter, and welded wire vegetated face, provided a minimum horizontal step of 6 inches between each facing lift is used, effectively battering the wall face at 3V:1H or flatter. The horizontal step is necessary to reduce vertical stress on the relatively compressible topsoil placed immediately behind the facing so that settlement of the facing does not occur.

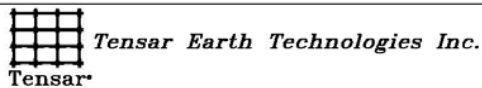
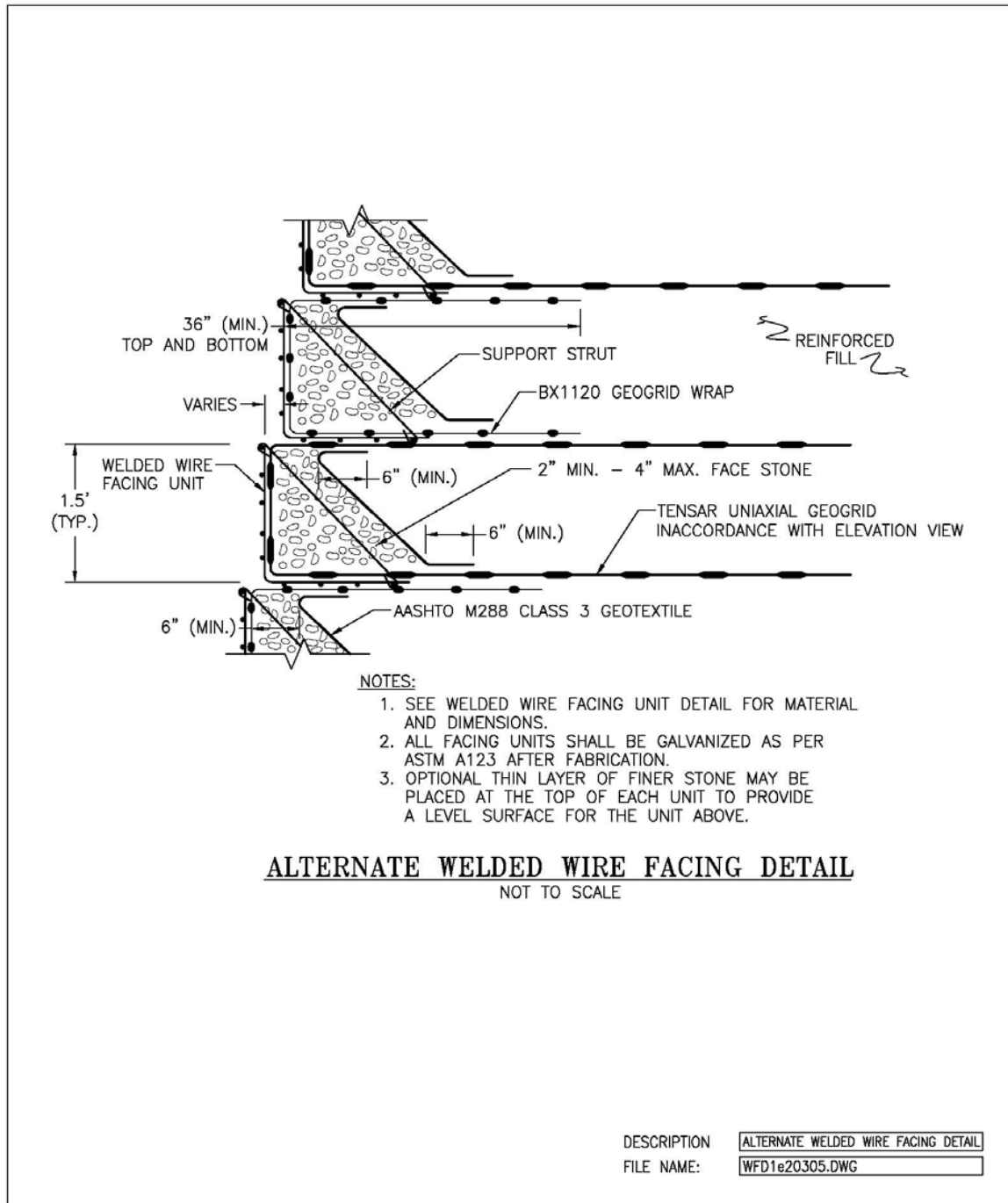


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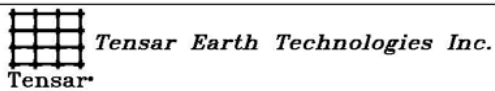
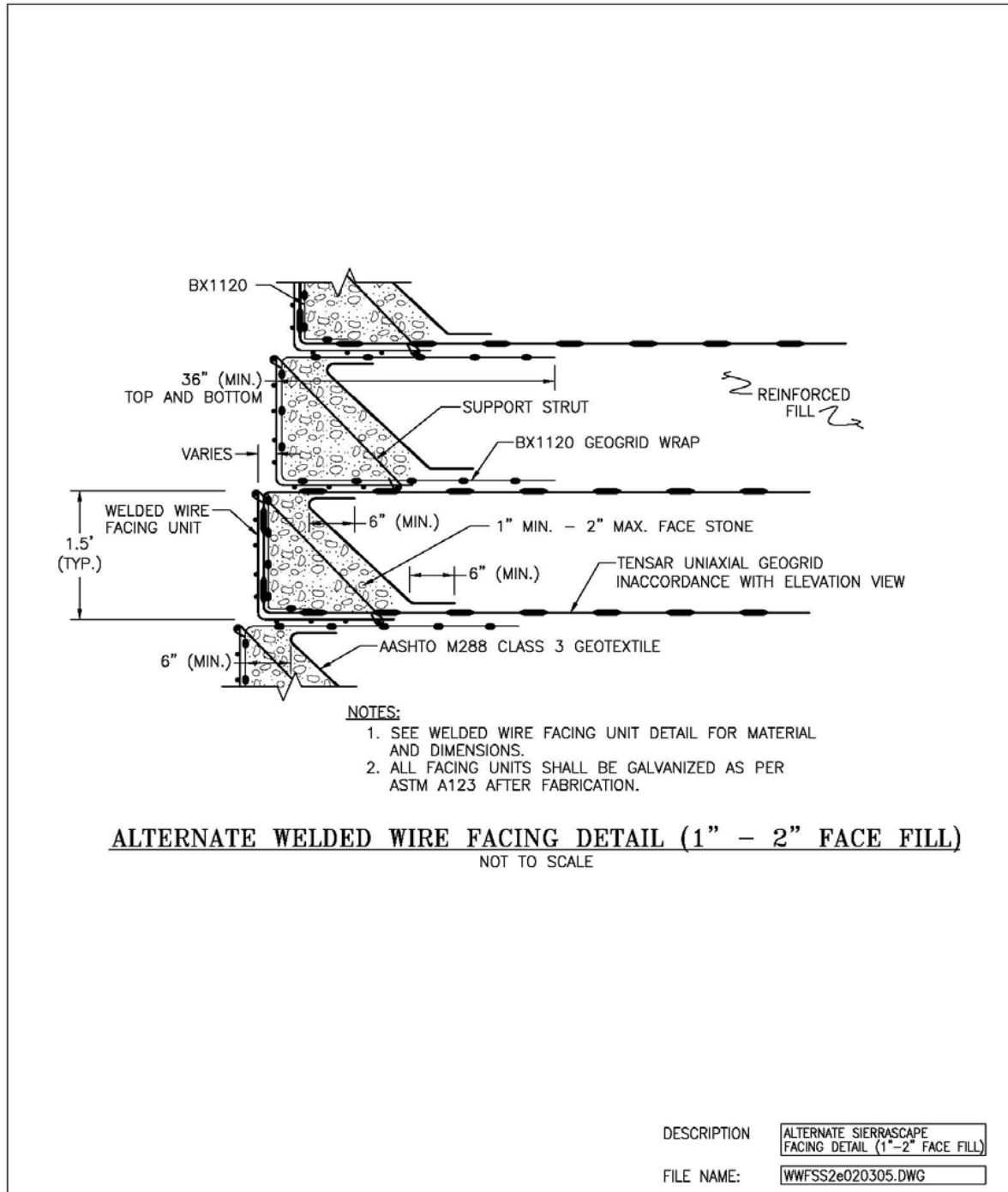
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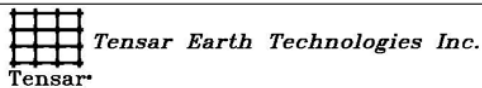
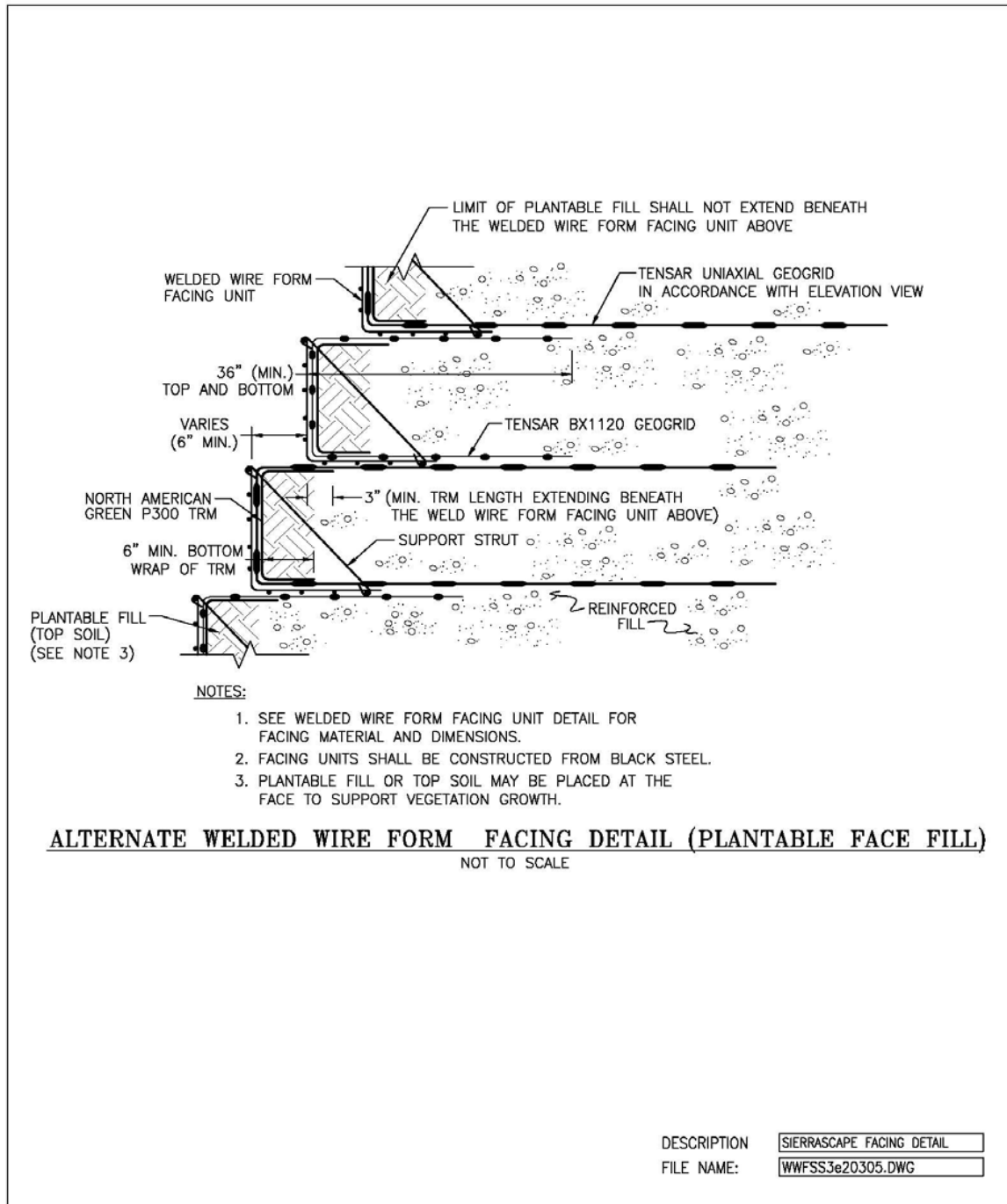
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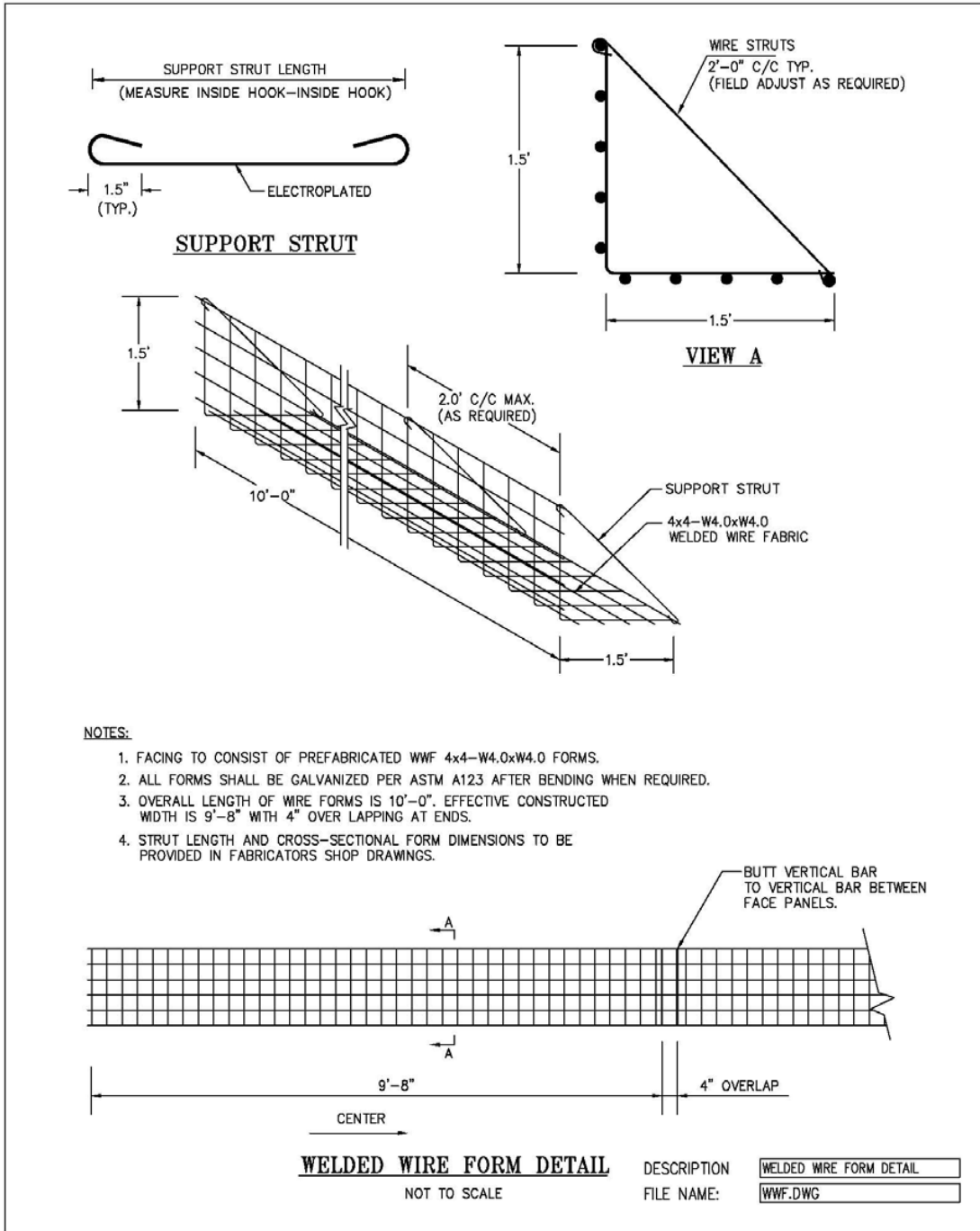


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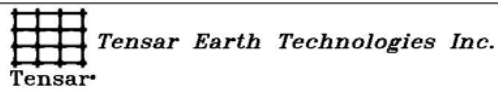
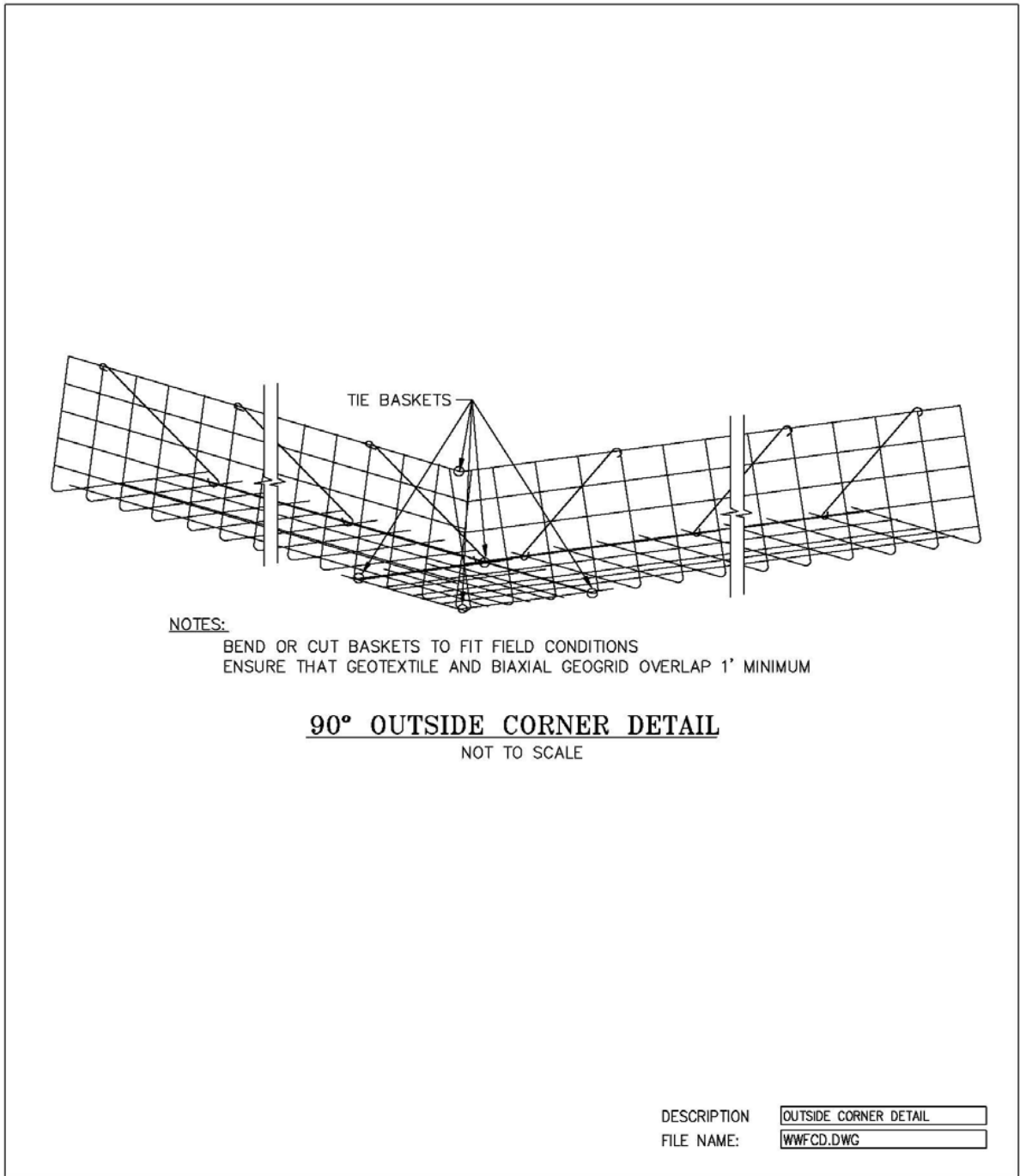
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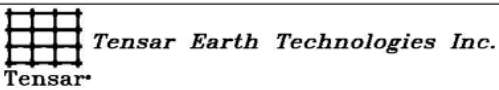
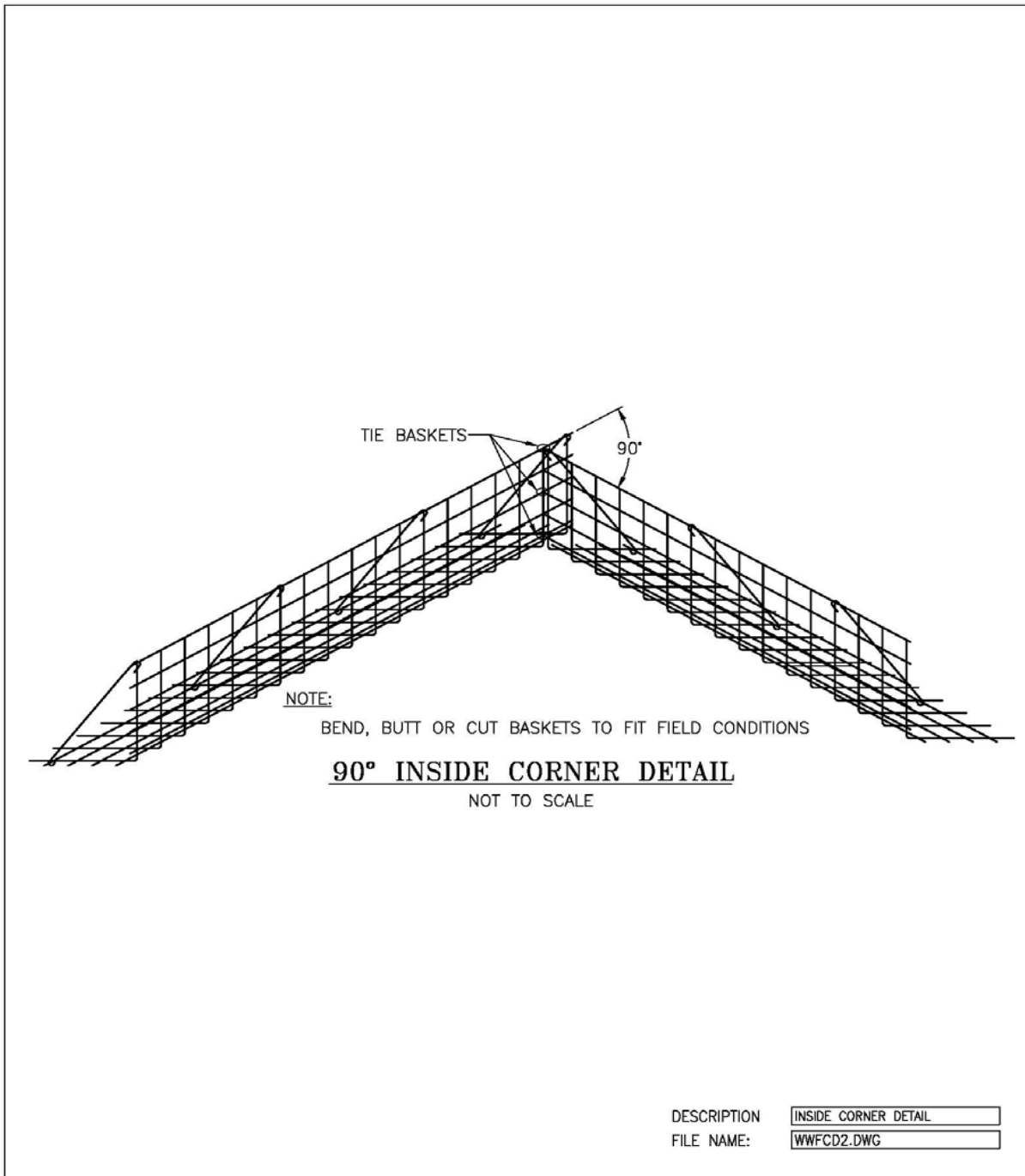


Tensar Earth Technologies Inc.

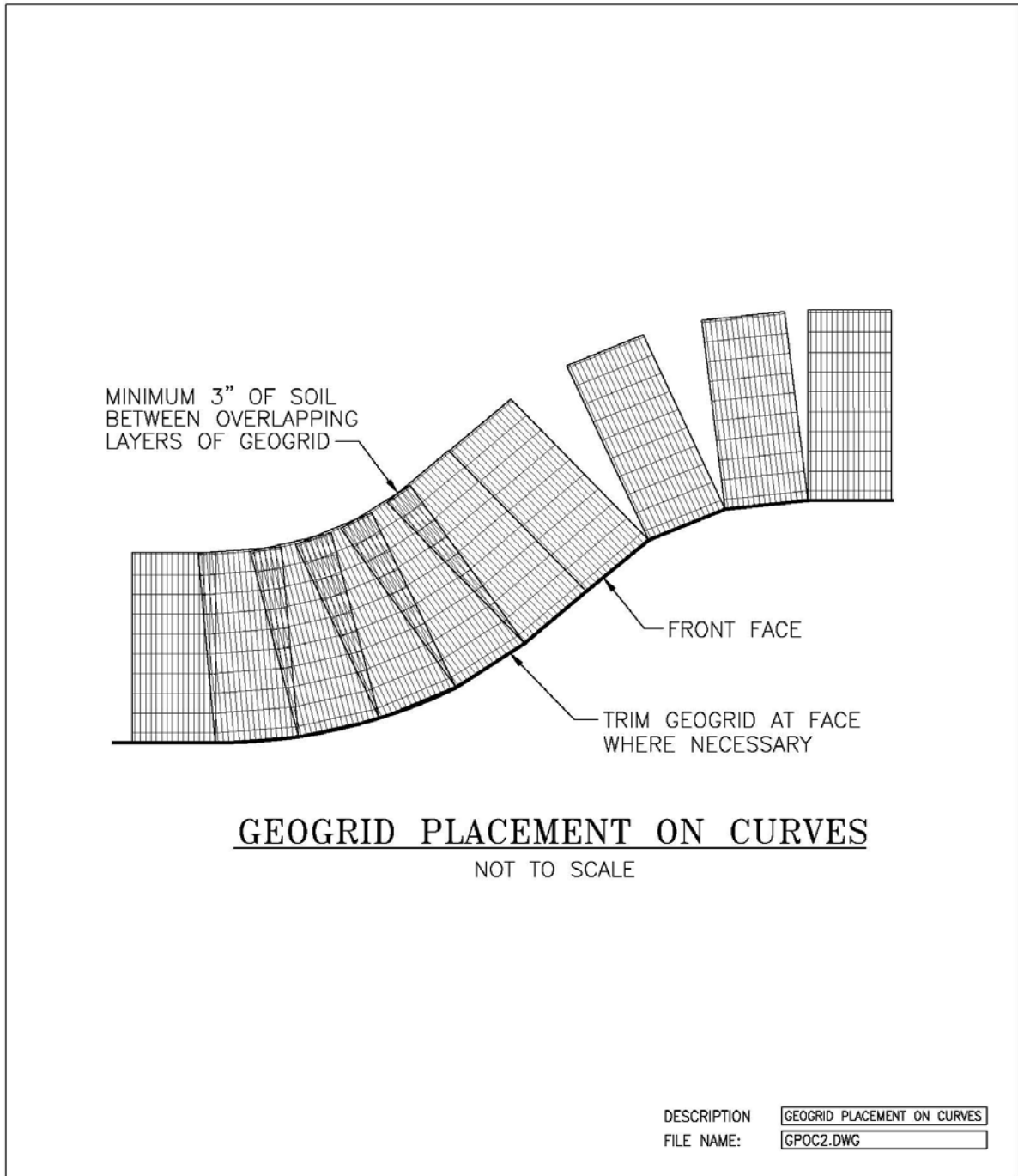
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TYPICAL DETAIL

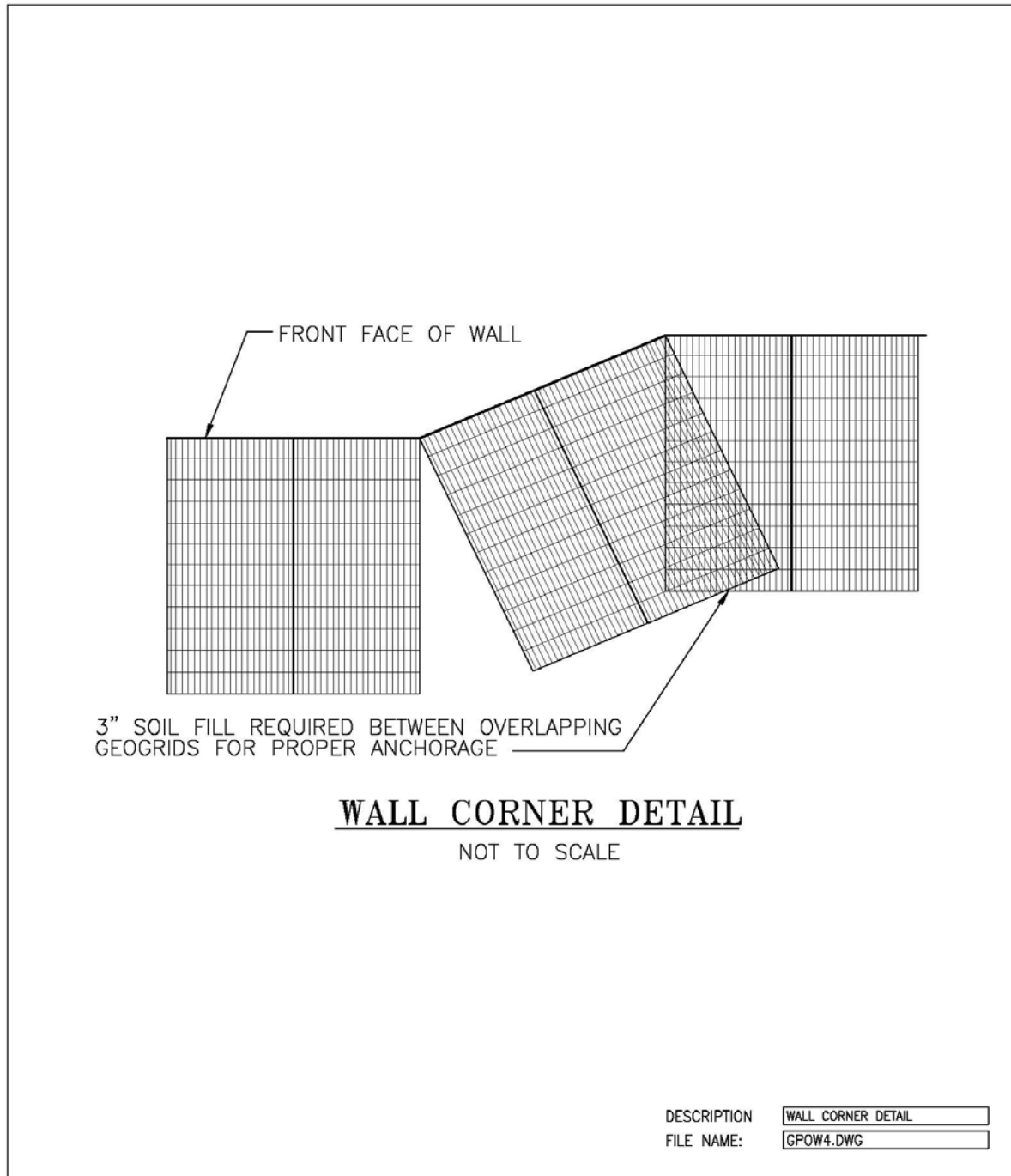


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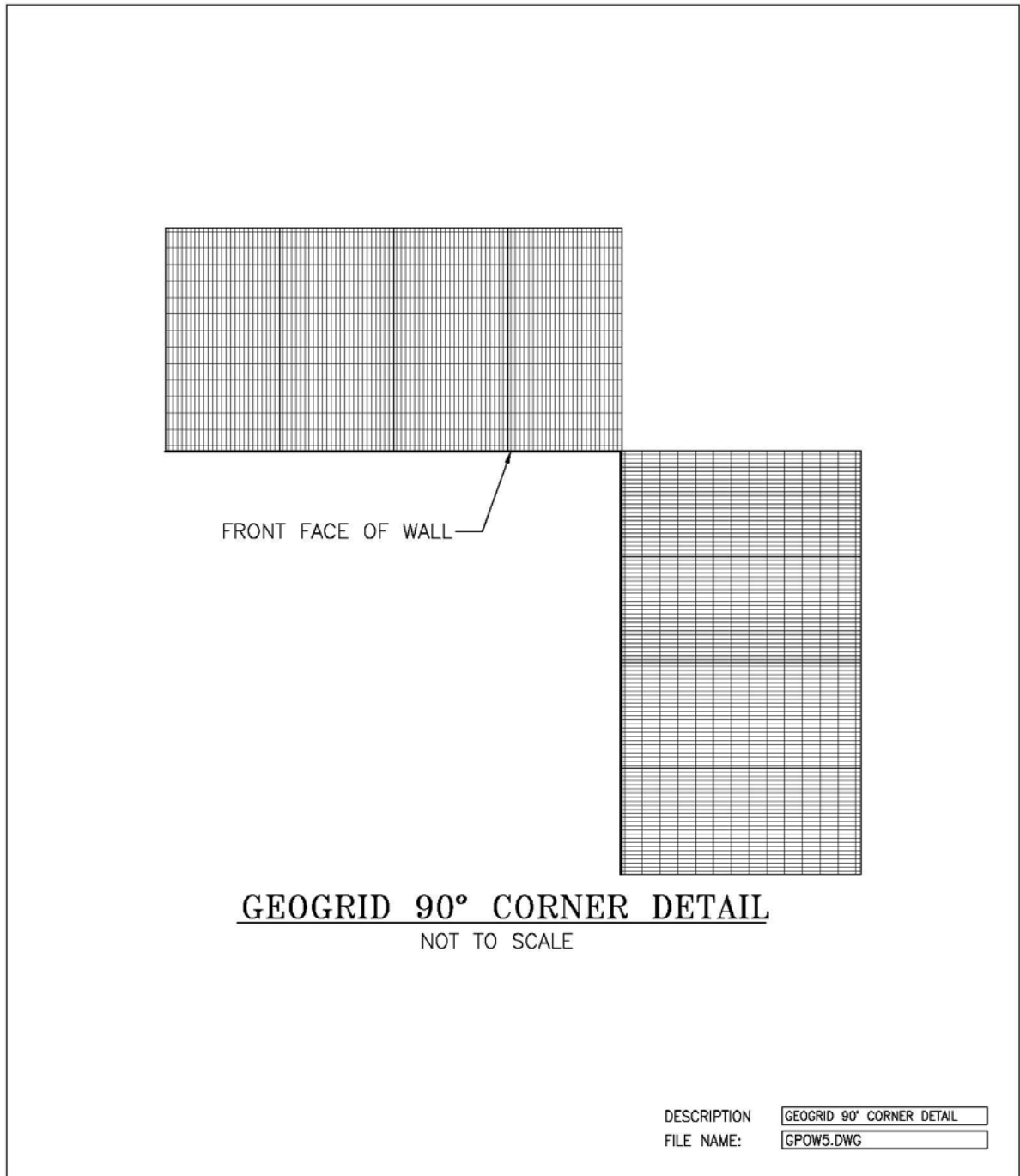
Tensar Earth Technologies Inc.

TYPICAL DETAIL



Tensar Earth Technologies Inc.

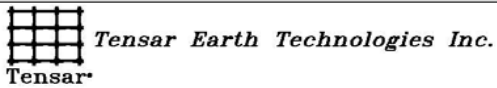
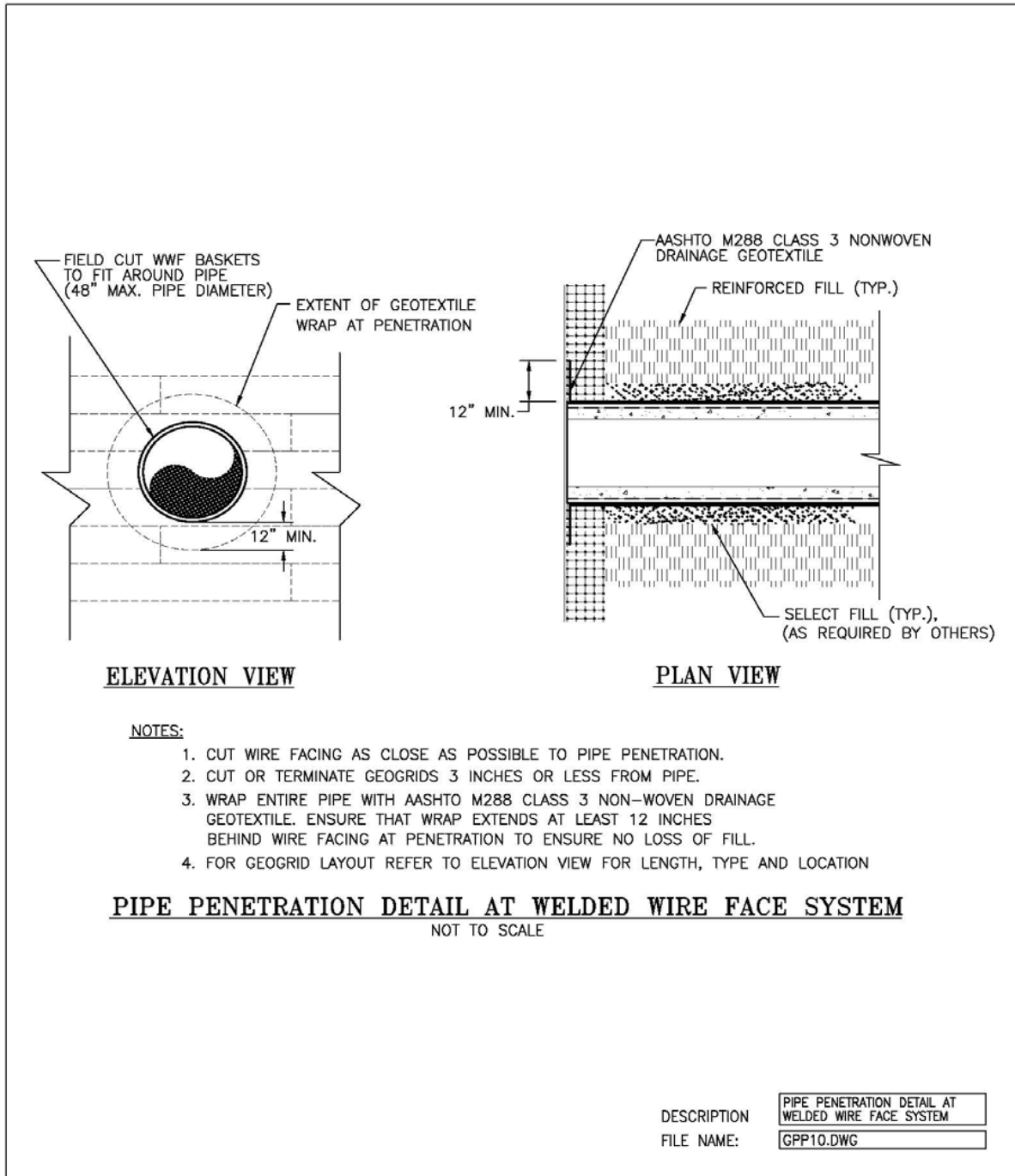
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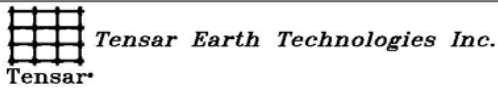
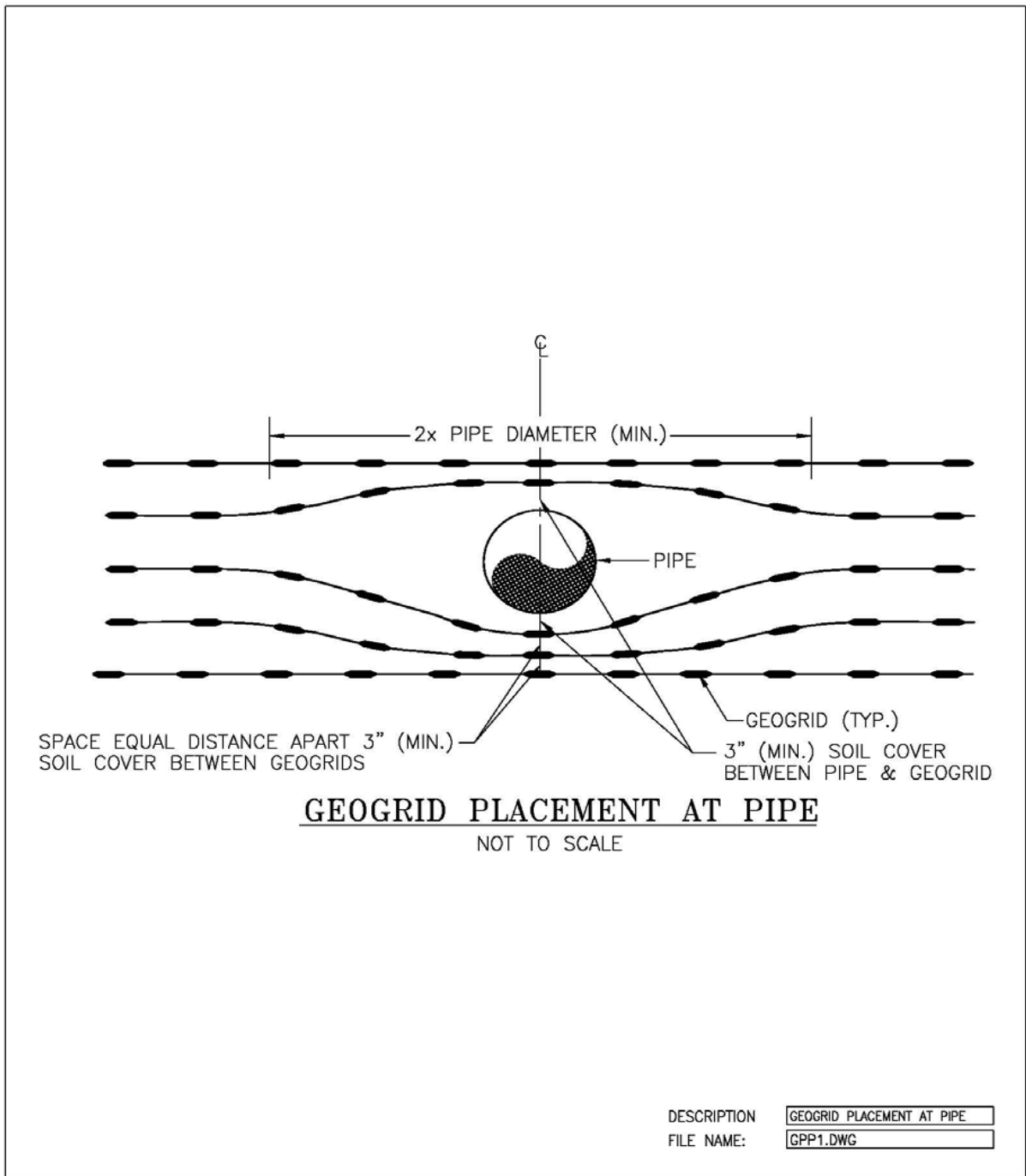
Tensar Earth Technologies Inc.

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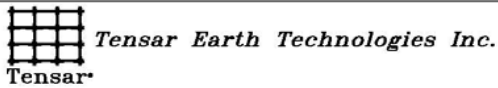
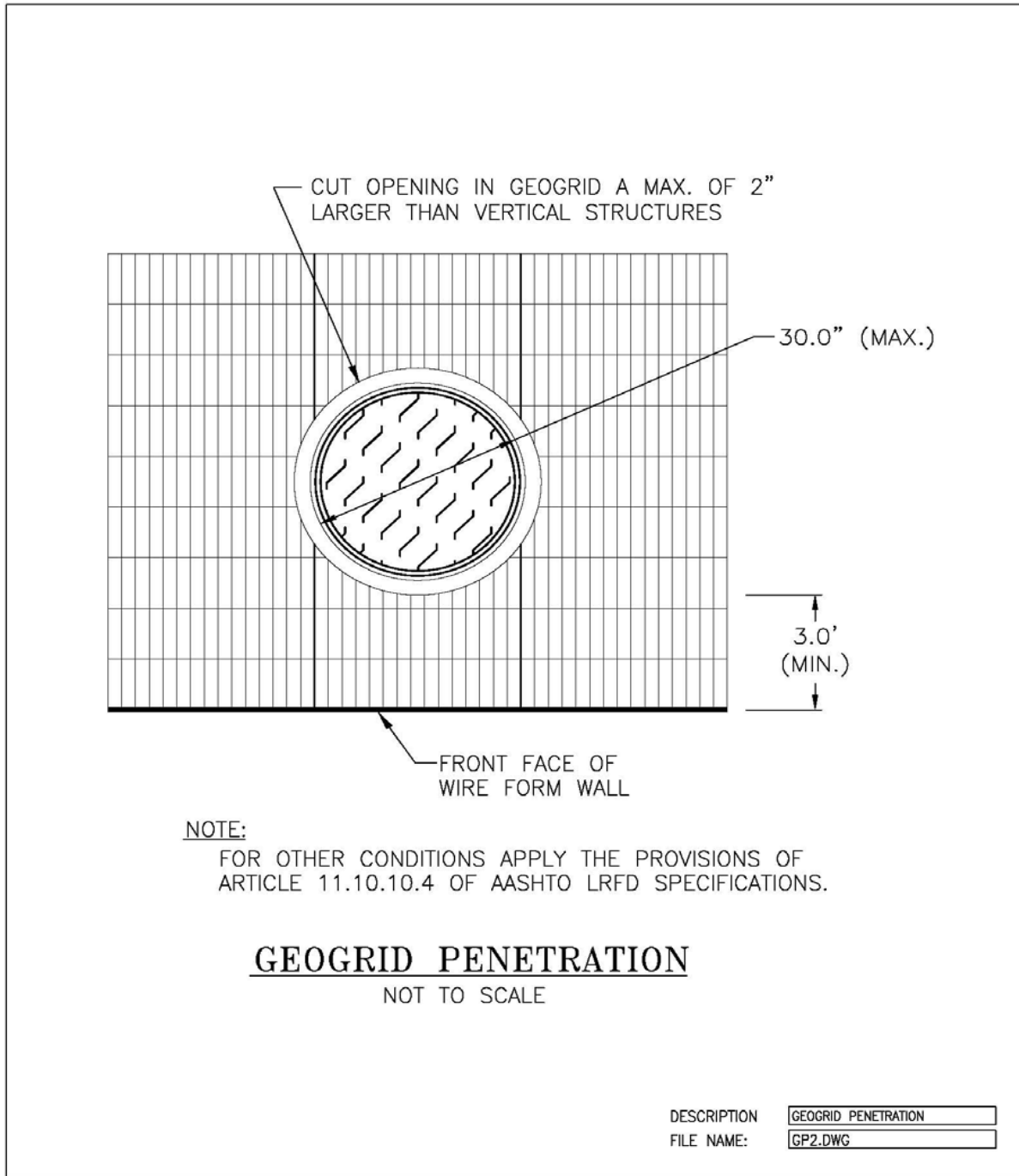




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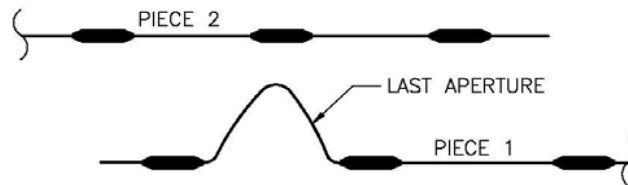
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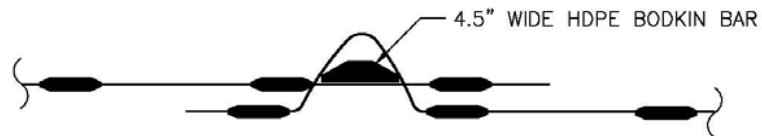
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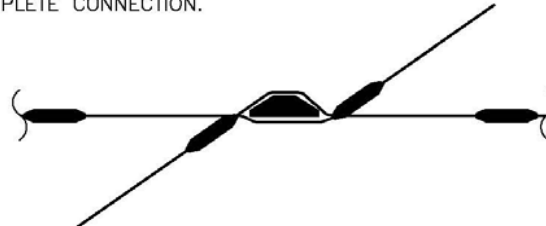
1. BEND THE LAST APERTURE OF ONE PIECE OF GEOGRID IN HALF.



2. PASS THE BENT APERTURES THROUGH THE APERTURES OF THE SECOND PIECE OF GEOGRID AND INSERT THE BODKIN BAR INTO THE CAVITY BETWEEN THE GEOGRIDS.



3. PULL BOTH PIECES OF GEOGRID IN OPPOSITE DIRECTIONS TO COMPLETE CONNECTION.



**NOTE:**

THE SPLICED GEOGRID PIECE ON EITHER SIDE OF THE BODKIN CONNECTION BE AT LEAST 6 FEET LONG UNLESS THE GEOGRID TERMINATES IN A FIXED CONNECTION.

**BODKIN CONNECTION**

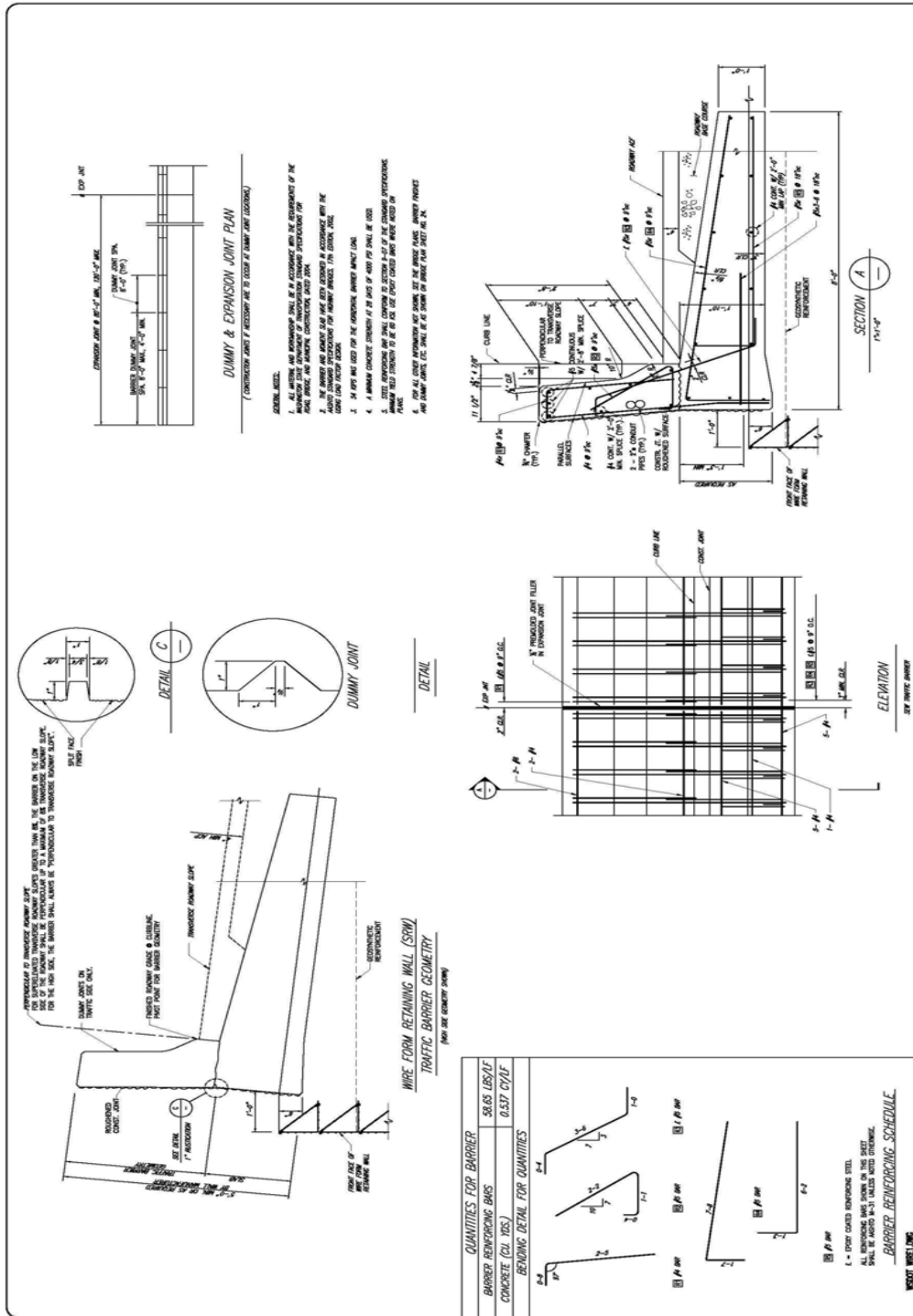
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Tensar Earth Technologies Inc.

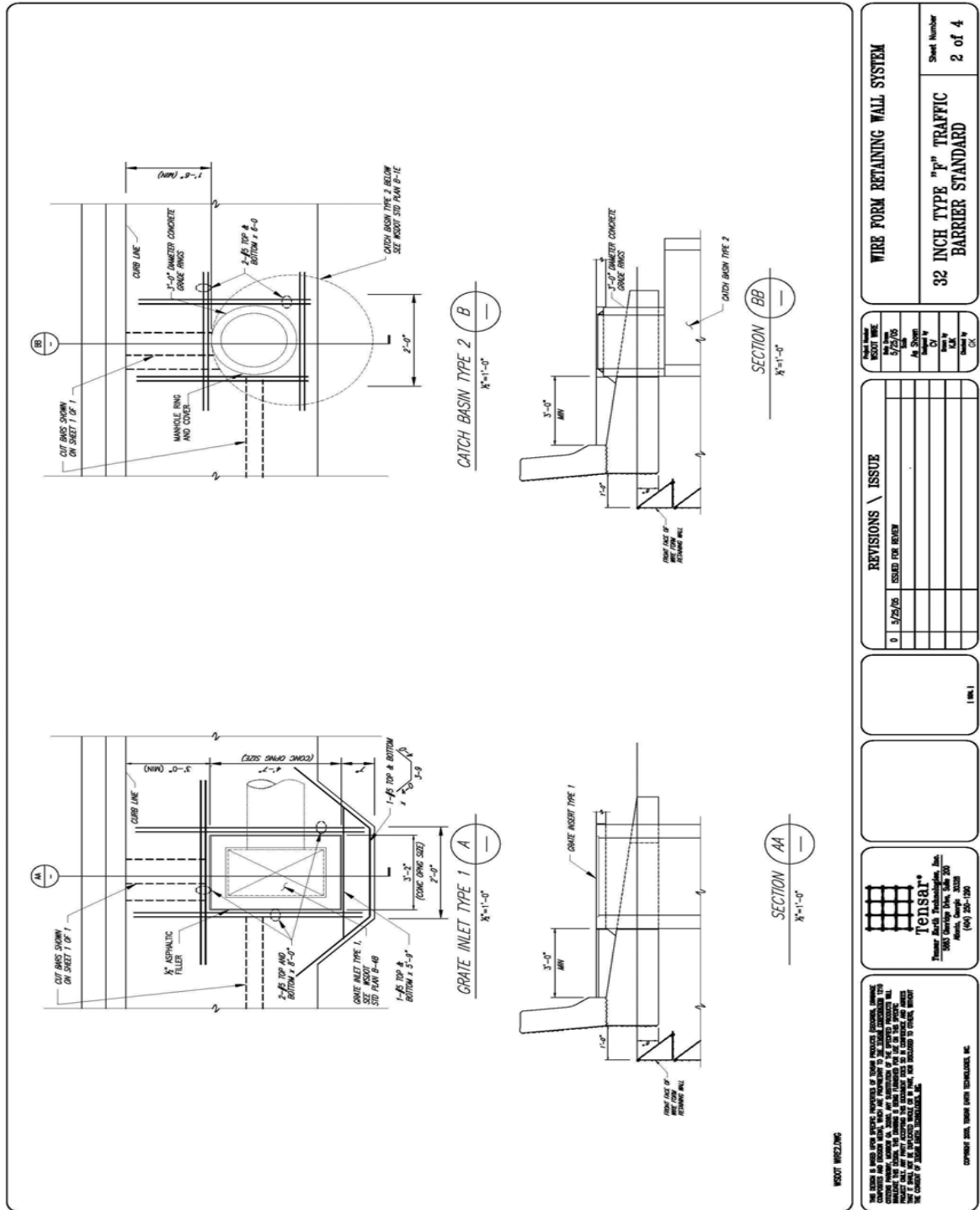
TYPICAL DETAIL



**Tensar**  
 2500 WOODBINE DRIVE, SUITE 200  
 MARIETTA, GEORGIA 30067  
 (404) 251-1500

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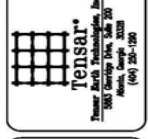
**WIRE FORM RETAINING WALL SYSTEM**  
 SHEET NUMBER 1 OF 4  
 32 INCH TYPE "F" TRAFFIC BARRIER STANDARD



WIRE FORM RETAINING WALL SYSTEM  
 32 INCH TYPE "F" TRAFFIC BARRIER STANDARD  
 Sheet Number 2 of 4

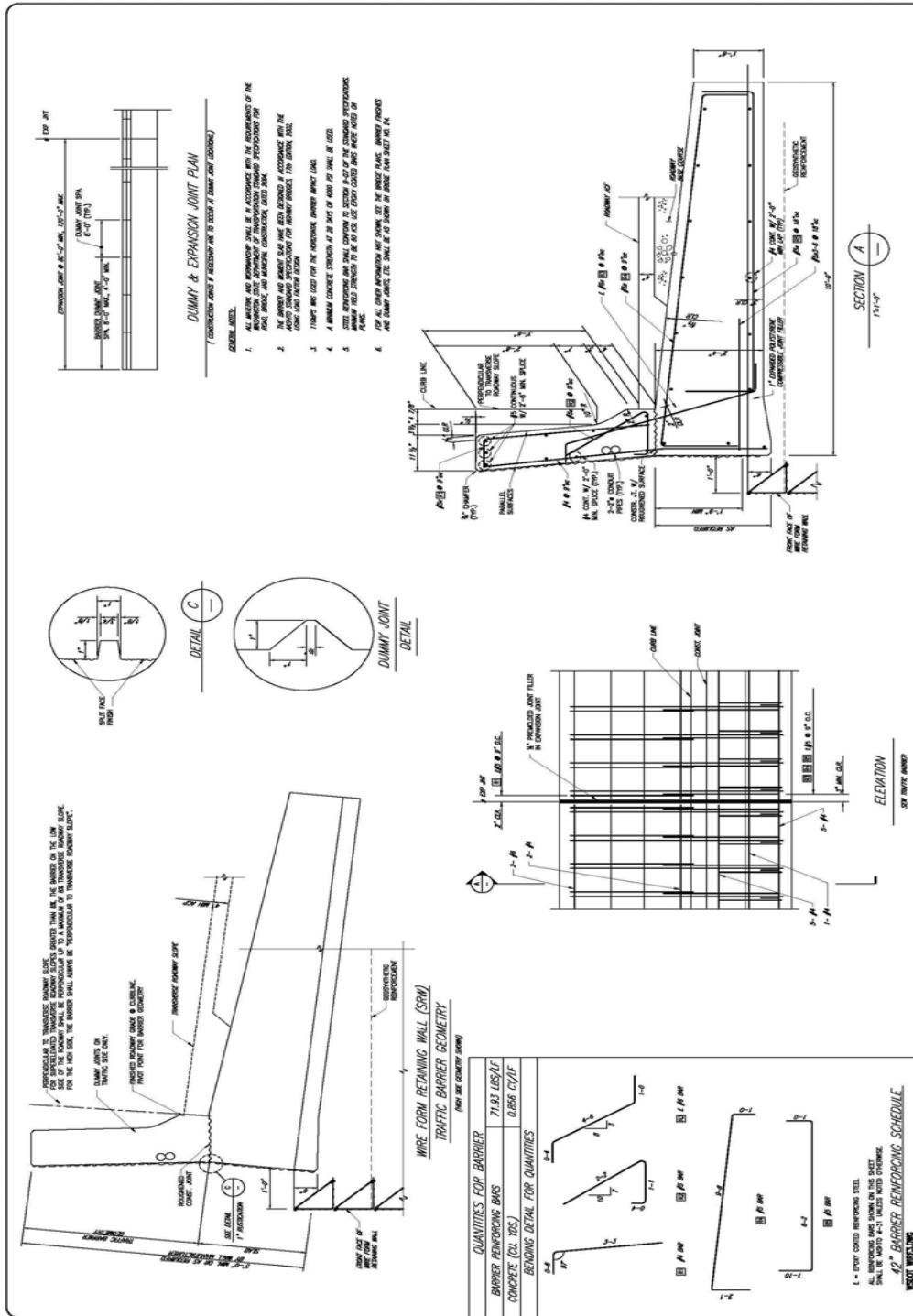
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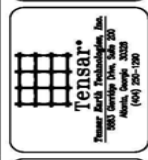
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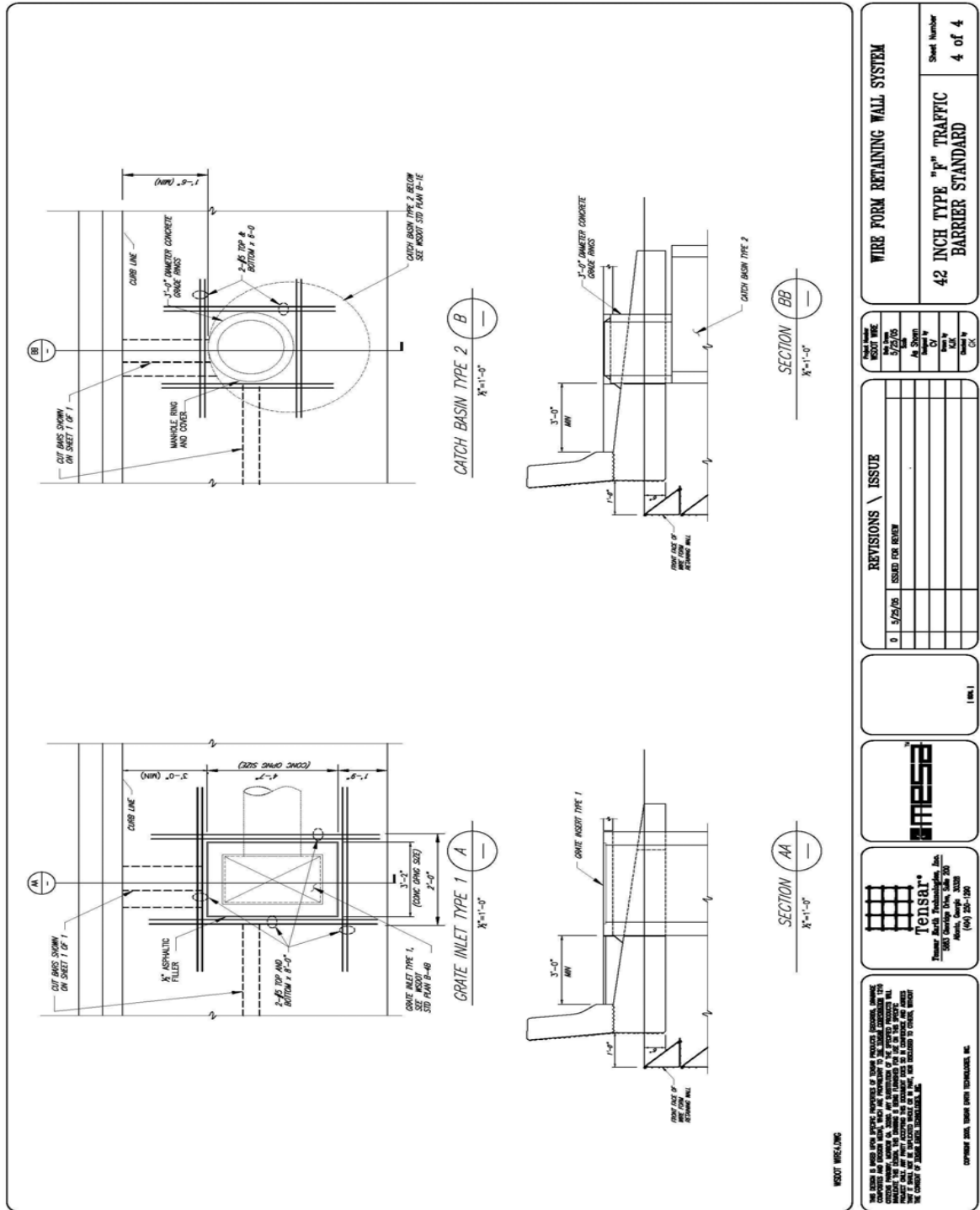


<b>WIRE FORM RETAINING WALL SYSTEM</b>	
Project Name	Sheet Number
Issue No.	3 of 4
As Shown	42 INCH TYPE "F" TRAFFIC BARRIER STANDARD
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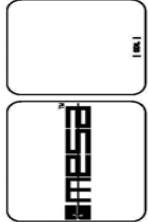
**WIRE FORM RETAINING WALL SYSTEM**

42 INCH TYPE "F" TRAFFIC BARRIER STANDARD

Sheet Number  
4 of 4

Drawn by	Checked by
Issue by	Issue date
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## Appendix 15-D Preapproved Proprietary Wall Systems

The following wall systems are preapproved for use in WSDOT projects:

Wall Supplier	System Name	System Description	ASD/LFD or LRFD?	Height, or Other Limitations	Year Initially Approved	Last Approved Update
The Reinforced Earth Co. 8614 Westwood Center Dr. Suite 1100 Vienna, VA 22182 703-821-1175	Reinforced Earth Wall	Precast concrete 5'x5' facing panels and steel strip soil reinforcement	ASD/LFD	33 ft	1987	Approved 11/9/04 (submitted 3/29/04)
L.B. Foster Company Foster Geotechnical 1660 Hotel Circle North, Suite 304 San Diego, CA 92108-2803 619-688-2400	Retained Earth Wall	Precast concrete 5'x5' facing panels and steel bar mat soil reinforcement	ASD/LFD	33 ft	Unknown	Approved 11/9/04 (submitted 12/11/03)
Tensor Earth Technologies, Inc. 5883 Glenridge Drive, Suite 200 Atlanta, GA 30328 404-250-1290	ARES Wall	Precast concrete 5'x5' facing panels and Tensor geogrid soil reinforcement	ASD/LFD	33 ft	1998	Approved 11/9/04 (submitted 8/6/04)
Hilfiker Retaining Walls 3900 Broadway PO Box 2012 Eureka, CA 95503-5707 707-443-5093	Eureka Reinforced Soil Wall	Precast concrete 5'x5' facing panels and welded wire mat soil reinforcement	ASD/LFD	33 ft	Unknown	Approved 11/9/04 (submitted 10/5/04)
Hilfiker Retaining Walls 3900 Broadway P.O. Box 2012 Eureka, CA 95503-5707 707-443-5093	Welded Wire Retaining Wall	Welded wire facing that is continuous with welded wire soil reinforcement	ASD/LFD	33 ft*	Unknown	Approved 11/9/04 (submitted 9/15/03)
Keystone Retaining Wall Systems, Inc. 4444 West 78 <sup>th</sup> Street Minneapolis, MN 55435 952-897-1040	Key System I Wall	Modular dry cast concrete block facing with steel welded wire ladder strip soil reinforcement	ASD/LFD	33 ft	2001	Approved 11/9/04 (submitted 3/31/04)
Tensor Earth Technologies, Inc. 5883 Glenridge Drive, Suite 200 Atlanta, GA 30328 404-250-1290	MESA Wall	Modular dry cast concrete block facing with Tensor geogrid soil reinforcement	ASD/LFD	33 ft	2000	Approved 11/9/04 (submitted 4/19/04 and 9/22/04)

Wall Supplier	System Name	System Description	ASD/LFD or LRFD?	Height, or Other Limitations	Year Initially Approved	Last Approved Update
Nelson Wall 12356 Northrup Way, Suite 109 Bellevue, WA 98005 425-861-8292	Nelson Wall	Precast concrete gravity wall (similar to Standard Plan Concrete cantilever wall)	ASD/LFD	28 ft	1995	Approved 11/9/04 (submitted 9/12/03)
The Neel Company	T-WALL	Precast concrete modular wall	ASD/LFD	25 ft	1994	Approved 11/9/04 (submitted 11/05/04)
Tensar Earth Technologies, Inc. 5883 Glenridge Drive, Suite 200 Atlanta, GA 30328 404-250-1290	Welded Wire Form Wall	Tensar geogrid wrapped face wall with welded wire facing form	ASD/LFD	33 ft*	2006	Approved 3/3/06 (submitted 11/26/05)

\*If the vegetated face option is used for the Hilfiker Welded Wire Retaining Wall or the Tensar Welded Wire Form Wall, the maximum wall height shall be limited to 20 ft. Greater wall heights for the vegetated face option for these walls may be used on a case by case basis as a special design if approved by the State Geotechnical Engineer and the State Bridge Engineer.